



Skills for Employment Investment Program (SEIP)

ASSESSMENT TOOL

FOR

COMPUTERISED SWEATER MACHINE OPERATION

(RMG SECTOR)

Finance Division, Ministry of Finance
Government of the People's Republic of Bangladesh

Table of Contents

PART A – THE ASSESSOR	3
Instructions to Assessor	3
Assessment Evidence Guide	7
Assessment Evidence Plan	8
PART B – THE CANDIDATE	17
Instructions to Candidate	17
Self-Assessment Guide	18
PART C - THE ASSESSMENT	24
Assessment Agreement – Computerized Sweater Machine Operation	24
PART D - ASSESSMENT TOOLS	27
Specific Instructions to Assessor	27
Specific Instructions to Candidate	29
Written Test	30
Written Test - Answers	37
Set A: Practical Demonstration 1	42
Set A: Practical Demonstration 1 – Observation Checklist	
Set A: Practical Demonstration 2	46
Set A: Practical Demonstration 2 – Observation Checklist	
Set B: Practical Demonstration 1	52
Set B: Practical Demonstration 1 – Observation Checklist	
Set B: Practical Demonstration 2	56
Set B: Practical Demonstration 2 – Observation Checklist	60
Set C: Practical Demonstration 1	62
Set C: Practical Demonstration 1 – Observation Checklist	64
Set C: Practical Demonstration 2	66
Set C: Practical Demonstration 2 – Observation Checklist	70
Oral Questions (Optional)	72
Oral Questioning Guideline	74
Oral Questions (Optional) - Answers	75
Assessment Results Summary	77
Assessment Validation Map	79

PART A - THE ASSESSOR

Instructions to Assessor

Assessment is the process of identifying a candidate's skills and knowledge set against the industry established standards in the workplace. It requires the candidate to consistently and over time demonstrate skills, knowledge and attitude that enable confident completion of workplace tasks in a variety of situations.

In judging assessment evidence, the assessor must ensure that the evidence is:

- authentic (the candidate's own work)
- valid (directly related to the current version of the endorsed competency standard)
- reliable (show that the candidate consistently meets the endorsed unit of competency)
- current (reflects the candidate's current capacity to perform the aspect of work covered by the endorsed unit of competency)
- sufficient (covers the full range of elements in the relevant unit of competency)

There are a number of assessment methods that may be employed including but not limited to:

- written examination
- oral questioning
- practical demonstration

A single unit of competency may be assessed or a group of units of competency may be assessed, either in an actual workplace or a simulated workplace environment.

Conducting Assessment

Prior to commencement of assessment, candidates must have the tasks clearly explained to them. Also, the assessor should provide candidates with clear advice and information about the:

- date, time and place for assessment
- structure of assessment
- number of times performance must be demonstrated or observed
- amount or type of assistance candidates can expect
- assessment environment
- resources required for assessment
- performance standards or benchmarks relevant to the qualification

As well as informing the candidate of what they will be required to do during the assessment, the assessor will also need to explain what evidence they will need to provide in response to the various assessment tasks.

If a candidate is required to submit evidence, any explanation must include specific guidance on:

- what to include as evidence
- how to present the evidence
- how to submit the evidence and to whom

Assessing Competence

Competency-based assessment does not award grades, but simply identifies if the candidate has the skills, knowledge and attitudes to undertake the required task to the specified standard.

Therefore, when assessing competency an assessor has two possible results (assessment decisions) that can be awarded:

- Competent (C)
- Not Yet Competent (NYC)

Competent (C)

If the candidate is able to successfully answer and demonstrate what is required to the expected standard of the assessment criteria, they will be deemed as 'Competent'.

The assessor will award 'Competent' if they feel the candidate has the necessary skills, knowledge and attitudes in all assessment tasks for a given package.

Not Yet Competent (NYC)

If the candidate is unable to answer and demonstrate competency to the expected standard, they will be deemed to be 'Not Yet Competent'.

This does not mean the candidate will need to complete all the assessment tasks again. When applying for reassessment, the focus will be on the specific assessment tasks that were not performed to the required standard.

The candidate may be required to:

- (a) undertake further training or instruction
- (b) undertake the specific assessment task again until they are deemed to be competent

Recording Assessment Information

When all assessment tasks are concluded, the evidence summary sheet should be completed, signed by all parties, and any outstanding activities or issues actioned.

The assessor should ensure that all appropriate forms are completed and signed by all parties.

CHECKLIS	ST FOR AS	<u>SESSOR</u>
Prior to the assessment I have:	Tick (✓)	Remarks
Ensured the candidate is informed about the venue and schedule of assessment.		
Received current copies of the assessment criteria to be assessed, assessment plan and evidence plan.		
Reviewed the assessment criteria and evidence plan to ensure I clearly understood the instructions and the requirements of the assessment process.		
Identified and accommodated any special needs of the candidate.		
Checked the set-up and resources for the assessment.		
During the assessment I have:		
Introduced myself and confirmed identities of candidates.		
Collected the admission slips.		
Put candidates at ease by being friendly and helpful.		
Checked completed self-assessment guide.		
Explained to candidates the purpose, context and benefits of the assessment.		
Ensured candidates understood the assessment process and the assessment procedure.		
Provided candidates with an overview of the assessment criteria to be used.		
Gave specific and clear instructions to the candidates.		
Observed carefully the specified time limits provided in the assessment package.		
Stayed at the assessment area during the entire duration of the assessment activity.		
Ensured notes are made on unusual conditions or situations during the assessment and include these in the report.		
Did not provide any assistance during the assessment or indicated in any way whether the candidate is or is not performing the activity correctly (intervened only for health and safety reasons).		

Implemented the evidence gathering process and ensured its validity, reliability, fairness and flexibility.	
Collected appropriate evidence and matched relevance to the elements, performance criteria, range of variables and evidence guide in the relevant units of competency.	
Explained the results reporting procedure to the candidate.	
Encouraged candidates to seek clarifications if in doubt about the pre- and post-assessment activity procedures.	
Asked candidates for feedback on the assessment.	
Explained legal, health and safety, and ethical issues, if applicable.	
After the assessment I have:	
Provided feedback on the assessment decision. This includes the following:	
 clear and constructive feedback on the assessment decision 	
 information on ways of addressing any identified gaps in competency revealed by the assessment 	
 opportunity to discuss the assessment process and outcome 	
 information on reassessment process (if necessary) 	
 information on appeal (if necessary) 	
Prepared the necessary assessment reports. This includes the following:	
 record the assessment decision using the prescribed rating sheet 	
 maintain records of the assessment procedures, evidence collected and assessment decision 	
endorse assessment decision to BTEB	
prepare recommendations for the issuance of certificate	
Thanked candidate for participating in the assessment.	

Assessment Evidence Guide

The purpose of assessment is to confirm that an individual can perform to the standards expected by in the workplace, as expressed in the competency standards.

To attain the certificate of **Computerized Sweater Machine Operation**, a candidate must demonstrate competent skill and knowledge in all the units of competency listed below. Upon successful completion of all assessment activities, a candidate shall be awarded with a certificate.

CODE	UNIT OF COMPETENCY
Generic Competencies	
SEIP-RMG-CSM-01-G	Use basic mathematical concepts
SEIP-RMG-CSM-02-G	Carry out workplace interaction
SEIP-RMG-CSM-03-G	Operate in a team environment
SEIP-RMG-CSM-04-G	Acquire basic IT skills
Sector-specific Compete	ncies
SEIP-RMG-CSM-01-S	Understand the RMG business
SEIP-RMG-CSM-02-S	Apply occupational health and safety (OHS) practice in the workplace
SEIP-RMG-CSM-03-S	Carry out calculations and measurements
SEIP-RMG-CSM-04-S	Read and interpret sketches and drawings
Occupation-specific Con	npetencies
SEIP-RMG-CSM-01-O	Understand fundamentals of sweater manufacture
SEIP-RMG-CSM-02-O	Identify yarn and machine parts
SEIP-RMG-CSM-03-O	Identify and interpret functions of control system
SEIP-RMG-CSM-04-O	Operate computer sweater machine
SEIP-RMG-CSM-05-O	Perform quality checking and basic machine maintenance

Assessment Evidence Plan

An assessment evidence plan is a document that assists in establishing what evidence needs to be collected by the assessor to ensure that the candidate meets all the appropriate requirements of the competency standard. It usually contains a record of:

- evidence requirements as set out in the competency standard
- who will collect the evidence
- time period needed to collect the evidence

Oc	cupation:	Com	Computerized Sweater Machine Operation						
Un	it Name:	Use	Use basic mathematical concepts						
Un	it Code:	SEIP	-RMG-CSM-01-G						
As	sessment Method:		Р	0		W			
	Performance Oral questioning Written exame (including demonstration and observation) true or false			ng sho choic	rt-ans e, and				
Ele	ement	Perf	Performance Criteria					W	
1.	Identify calculation requirements in the	1.1.	.1. Calculation requirements are identified from workplace information.			$\sqrt{}$			
	workplace 1.	1.2.	.2. Mathematical problems are constructed from workplace information.			$\sqrt{}$			
2.	Select appropriate mathematical	2.1.	Appropriate methodal	nod is selected to carry ement.	out the	V			
	methods/concepts for calculation	2.2.	2.2. Constructed mathematical problems are solved with appropriate method.			V			
3.	Use tool/instrument to perform	3.1.	Tools and instru are identified.	ments required for comp	outation	$\sqrt{}$			
	calculations	3.2.	Calculation is pe	erformed using appropriat	e tools	$\sqrt{}$			

Occupation:	Computerized Sweater	Computerized Sweater Machine Operation					
Unit Name:	Carry out workplace int	eraction					
Unit Code:	SEIP-RMG-CSM-02-G						
Assessment Method:	P O			W			
	Performance (including demonstration and observation)	Oral questioning	(includii multiple	Written examination (including short-answer, multiple choice, and true or false questions)			
Element	Performance Criteria			Р	0	W	
Carry out workplace interaction	•	1.1. Workplace codes of conduct are interpreted as per organisational guidelines.					
	1.2. Appropriate lines with supervisors	of communication are mai and colleagues.	intained	√			

		1.3.	Workplace interactions are conducted in a courteous manner to gather and convey information.	$\sqrt{}$		
		1.4.	Workplace procedures and matters are comprehended.		V	
2.	Read and understand	2.1.	Workplace documents are interpreted correctly.	$\sqrt{}$		
	workplace documents	2.2.	Visual information/symbols/signage are understood correctly and followed.	V		
		2.3.	Specific and relevant information are accessed from appropriate sources.	$\sqrt{}$		
		2.4.	Appropriate medium is used to transfer information and ideas.	$\sqrt{}$		
3.	Participate in 3.1. Team meetings are attended on time.		Team meetings are attended on time.		$\sqrt{}$	
	workplace meetings and discussions	3.2.	Meeting procedures and etiquette are followed.		$\sqrt{}$	
		3.3.	Active participation is ensured, opinions are expressed and heard.		$\sqrt{}$	
		3.4.	Inputs are provided and interpreted in line with the meeting purpose.		$\sqrt{}$	
4.	Practice professional ethics at work	4.1.	Responsibilities as a team member are performed.	$\sqrt{}$		
	ounds at work	4.2.	Tasks are performed in accordance with workplace procedures.	$\sqrt{}$		
		4.3.	Confidentiality is maintained.	$\sqrt{}$		
		4.4.	Inappropriate and conflicting situations are avoided.	√	$\sqrt{}$	

Oc	cupation:	Com	Computerized Sweater Machine Operation							
Un	it Name:	Oper	Operate in a team environment							
Un	it Code:	SEIP	P-RMG-CSM-03-G							
As	sessment Method:		Р	0		W				
		(inclu	rmance Iding Instration and Irvation)	Oral questioning	Written examination (including short-answer multiple choice, and true or false questions)			wer,		
Ele	ement	Performance Criteria					0	W		
1.	Identify team goals and work processes	1.1.	Roles and objecti interpreted.	ves of the team are identif	ied and		$\sqrt{}$			
		1.2.	Roles and respo	nsibilities of team memberpreted.	ers are		√			
2.	 Identify own role and responsibilities are identified within the team environment. 							$\sqrt{}$		
	team	2.2.	Reporting relation and external to te	nships are interpreted with eam.	in team			$\sqrt{}$		

3. Communicate and co-operate with team members		3.1.	Other teammates' tasks are identified and support provided when requested.	$\sqrt{}$		√
		3.2.	The team is encouraged through sharing information or expertise, working together to solve problems, and putting team success first.	V		V
		3.3.	Views and opinions of other team members are interpreted and respected.	$\sqrt{}$		√
4.	Practice problem solving within the team	4.1.	Problems faced at the individual and team level are identified and showed insight into the root-causes of the problems.		$\sqrt{}$	
	4.3		A range of solutions and courses of action are identified together with benefits, costs, and risks associated with each.		$\sqrt{}$	
			The good ideas of others to help develop solutions are recognised and advice sought from those who have solved similar problems.			V
		4.4.	It is looked beyond the obvious and not stopped at the first answers.			$\sqrt{}$

Oc	cupation:	Computerized Sweater Machine Operation								
Un	it Name:	Apply basic IT skills								
Un	it Code:	SEIP	-RMG-CSM-04-G							
As	sessment Method:		Р	0		W				
		(inclu	rmance ding onstration and vation)	Oral questioning	(includir multiple	examination ing short-answer, e choice, and false questions)				
Ele	ement	Perf	ormance Criteria			Р	0	W		
1.	Identify and use most commonly used IT	1.1.	History of information and summarised.	ation technology (IT) is id	entified		$\sqrt{}$			
	tools	1.2. Commonly used IT tools are identified and described.						$\sqrt{}$		
2.	Understand use of	2.1.	Basic parts of a c	computer are identified.				$\sqrt{}$		
	computer	2.2. Turning on and off technique of a computer is performed.								
		2.3.	V							
		2.4.	2.4. Simple trouble-shooting techniques are applied.							
3.	Work with word processing	3.1.	Word processin perform activity is	ng application appropri s operated.	ate to			$\sqrt{}$		
	application	3.2.	Basic typing tech	nique to document is appl	ied.	$\sqrt{}$				
		3.3.	Word processing employed.	g techniques to docume	ent are	$\sqrt{}$				

		3.4.	Personal CV writing using suitable word processing techniques is practiced.			$\sqrt{}$
	3.5. Saving and retrieving technique of a document is used.					
4. Access email and		4.1.	Access email and search the internet.		$\sqrt{}$	
	search the internet		Writing and sending of workplace emails is completed.			√
		4.3.	Different browsers to work online are identified and selected.			√
		4.4.	Browse different web portals and apply proper search techniques.			$\sqrt{}$

Oc	cupation:	Com	Computerized Sweater Machine Operation						
Un	it Name:	Unde	Understand the RMG business						
Un	it Code:	SEIP-RMG-CSM-01-S							
As	sessment Method:		Р	0		W			
		(inclu demo	rmance ding onstration and ovation)	Oral questioning	Written (includir multiple true or f	ng sho choic	rt-ans e, and	wer,	
Ele	ement	Perf	ormance Criteria			Р	0	w	
1.	Identify basic business	1.1.		requirements in RMG Secondance with specific job				V	
	communication practices	1.2.	Modes of complete described.	munication are identifie	ed and		$\sqrt{}$		
		1.3. Communication policies and guidelines are interpreted and followed.					$\sqrt{}$		
2.	Recognise the history of RMG industry in	2.1.		ndustry in Bangladesh is e the past and present sta rends.				$\sqrt{}$	
	Bangladesh	2.2.		the RMG industry and Bangladesh labour manasis on manpower and ed				V	
		2.3.	2.3. Present and projected future trends and technologies relevant to the sector are identified.						
3.	Identify major departments of RMG	3.1.	Scope and natural RMG sector are in	re of major departments dentified.	of the			V	
	sector	3.2.		sibilities of self are iden epartment and organisation				$\sqrt{}$	
		3.3.	Machines used identified.	in different departmer	nts are			$\sqrt{}$	

List prime export markets	4.1.	Types of prime export markets are categorised based on their current and future potential.		
	4.2.	Export marketing process is clearly identified and described.		$\sqrt{}$

Oc	cupation:	Com	Computerized Sweater Machine Operation								
Un	it Name:	Apply	y occupational hea	lth and safety (OHS) pra	ctice in the	e work	place)			
Un	it Code:	SEIP	-RMG-CSM-02-S								
As	sessment Method:		P O				W				
		(inclu demo	Performance Oral questioning Written e (including demonstration and observation) Written e (including multiple true or fa		ng sho choic	wer, I					
Ele	ement	Perf	ormance Criteria			Р	0	W			
1.	Identify OHS policies and procedures	1.1.	OHS policies and interpreted.								
		1.2.	1.2. Safety signs and symbols are identified and followed.					V			
		1.3. Response, evacuation procedures and other contingency measures are interpreted correctly.									
2.	Apply personal health and safety practices	2.1.		d procedures are applie ng personal protective ed							
		2.2.	Common health is	ssues are recognised.			$\sqrt{}$				
		2.3.	Common safety is	ssues are identified.		$\sqrt{}$					
3.	Report hazards and risks	3.1.	Hazards and risks	s are identified.		V					
	lisks	3.2.	Hazards and risk interpreted.	s assessment and con	trols are	V					
4.	Respond to	4.1.	Respond to alarm	ns and warning devices.				$\sqrt{}$			
	emergencies	4.2.	Emergency responded to.	onse plans and proced	ures are			V			
		4.3.	First aid procedu are identified.	res during emergency s	ituations			V			

Occupation:	Computerized Sweater	Machine Operation						
Unit Name:	Carry out measurement	arry out measurements and calculations						
Unit Code:	SEIP-RMG-CSM-03-S	SEIP-RMG-CSM-03-S						
Assessment Method:	Р	0	w					
	Performance	Oral questioning	Written examination (including short-answer,					

			ding onstration and ovation)			ltiple choice, and e or false questions		
Ele	ement	Perf	ormance Criteria			Р	0	W
1.	Selecting measuring devices	1.1.	Work instructions job in hand.	are confirmed and appli	ed to the	V		
		1.2.	Materials to be m specifications.	easured are identified a	s per job	V		
			Appropriate meas	suring devices are selecte e measured.	ed based	V		
			Specifications documents.	are obtained from	relevant	V		
		1.5.		earance limits are identing to the job requirement		V		
2.	Obtain measurements for	2.1.	Accurate meas	surements are obtai ob requirements.	ned in	V		
	apparel 2.2.	2.2.		asurements are identif conversions done a	ied and as per	$\sqrt{}$		
		2.3.	Measurements as given company for	re confirmed and record	ed in the	V		
3.	Perform simple calculations	3.1	Simple calculation carried out.	ns involving basic opera	tions are	V		
		3.2	Other operations	are used to complete tas	sks.	$\sqrt{}$		
		3.3		ulas for calculating qua selected and calculation		$\sqrt{}$		
		3.4	Material quantitie shared with team	es are accurately calcula	ated and	V		

Occupation:	Computerized Sweater	Machine Operation					
Unit Name:	Read and interpret sket	Read and interpret sketches and drawings					
Unit Code:	SEIP-RMG-CSM-04-S	SEIP-RMG-CSM-04-S					
Assessment Method:	Р	0	W				
	Performance (including demonstration and observation)	Oral questioning	Written examination (including short-answer, multiple choice, and true or false questions)			,	
Element	Performance Criteria			Р	0	W	
Interpret information and specifications	1.1. Appropriate manuand collected.	7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7					
	1.2. Information and sinterpreted and a	specifications in the manupplied.	ials are	$\sqrt{}$			

2.	Read and interpret sketches and	2.1.	Relevant sketches and drawings are identified for job requirement.	$\sqrt{}$	
	drawings		Key terms and abbreviations are identified and interpreted.	$\sqrt{}$	
			Signs and symbols are identified and interpreted.	$\sqrt{}$	$\sqrt{}$
		2.4.	Schedules, dimensions, sketches, drawings and specifications are correctly read and interpreted.	$\sqrt{}$	

Oc	cupation:	Com	puterized Sweater	Machine Operation				
Un	it Name:	Unde	erstand fundamenta	als of sweater manufactur	е			
Un	it Code:	SEIP	-RMG-CSM-01-O					
As	Assessment Method:		Р	0		W		
		(inclu	rmance ding onstration and ovation)	Oral questioning	Written examination (including short-answer, multiple choice, and true or false questions)			wer,
Ele	ement	Performance Criteria				Р	0	W
1.	Identify history, types and styles of sweater	1.1.	Historical background of sweater is examined and described.					$\sqrt{}$
		1.2.	Types and styles	of sweater are identified.		$\sqrt{}$		$\sqrt{}$
		1.3.	Styles and stitche	es of sweater are identified	d.	$\sqrt{}$		
		1.4.	Different parts of	the sweater are identified.		√		$\sqrt{}$
2.	Identify roles and responsibilities	2.1.		oonsibilities of a compu	ıterised		$\sqrt{}$	
		2.2.	Roles and respor	nsibilities are described.				
3.	Identify manufacturing	3.1.	3.1. Manufacturing process is identified with key aspects of each process outlined.				$\sqrt{}$	
	process of sweater	3.2.	Manufacturing pro	ocess breakdown is speci	fied.		$\sqrt{}$	

Occupation:	Computerized Sweater	Computerized Sweater Machine Operation					
Unit Name:	Identify yarn and machi	Identify yarn and machine parts					
Unit Code:	SEIP-RMG-CSM-02-O	SEIP-RMG-CSM-02-O					
Assessment Method:	P O			W			
	Performance (including demonstration and observation)	Oral questioning	Written examination (including short-answ multiple choice, and true or false questions		wer,		
Element	Performance Criteria			Р	0	W	
Identify types of yarn	1.1. Raw materials manufacturing.	are identified for s	sweater	$\sqrt{}$			

		1.2.	Types of yarn are identified.	$\sqrt{}$	\checkmark	
		1.3.	Materials are itemised and selected as per job requirement.	$\sqrt{}$		
2.	Identify main parts of machine	2.1.	Machine parts are identified and checked for proper operating condition.	$\sqrt{}$		
		2.2.	Types of machine needle are identified.	$\sqrt{}$		
3.	Identify types of yarn	3.1.	Technical terms used in computerised sweater machine operation are identified and interpreted.	$\sqrt{}$		
		3.2.	Technical specifications are interpreted.	$\sqrt{}$		

Oc	cupation:	Com	puterized Sweater	Machine Operation				
Un	it Name:	Ident	ify and interpret the	e functions of control syste	em			
Un	it Code:	SEIF	P-RMG-CSM-03-O					
As	Assessment Method:		Р	0		W		
			(including demonstration and (including multiple ch		ng sho choic	examination ng short-answer, choice, and alse questions)		
Ele	ement	Performance Criteria				Р	0	W
1.	Identify and describe functions to control	1.1.	1.1. Control panel is identified.					
	system	1.2. Function keys of control panel are identified.			$\sqrt{}$			
		1.3. Functions of control panel are described.				$\sqrt{}$		
2.	Interpret technical specifications	2.1.	Technical specifidentified	fications of control pan	el are	$\sqrt{}$		
		2.2.	Technical speci interpreted.	fication of control pa	nel is	$\sqrt{}$		
3.	efficiency and		Production efficience described.	ency methods are identifi	ed and	$\sqrt{}$		
	reporting	3.2.	Efficiency calcula	tion report is interpreted.		$\sqrt{}$		

Occupation:	Computerized Sweater	Computerized Sweater Machine Operation							
Unit Name:	Operate computerised s	Operate computerised sweater machine							
Unit Code:	SEIP-RMG-CSM-04-O	EIP-RMG-CSM-04-O							
Assessment Method:	Р	0	W						
	Performance (including demonstration and observation)	Oral questioning	Written examination (including short-answer, multiple choice, and true or false questions)						
Element	Performance Criteria		Р	0	W				

1.	Set-up machine for knitting	1.1.	Knitting machine is prepared as per standard operating procedure.	√	
		1.2.	Yarn feeding mechanism is identified and checked to ensure in good working condition.	$\sqrt{}$	
		1.3.	Yarn is adjusted for knitting as per sample.	$\sqrt{}$	
		1.4.	Computerised sweater machine is checked to ensure in good working condition.	$\sqrt{}$	
2.	2. Carry out machine operation		Process for knitting operation on different parts is followed.	$\sqrt{}$	
		2.2. Program is installed as per selected style.		$\sqrt{}$	
		2.3.	Operation of computerised sweater machine is carried out.		
		2.4.	Back part is knitted.	$\sqrt{}$	
		2.5.	Front part is knitted.	$\sqrt{}$	
		2.6.	Sleeve is knitted.	$\sqrt{}$	
		2.7.	2.7. Neck is knitted.		
	2.8. Machine is cleaned and maintained as per standard operating procedure.		√		

Oc	cupation:	Com	Computerized Sweater Machine Operation					
Ur	it Name:	g and machine maintenar	ice					
Un	it Code:	SEIP	P-RMG-CSM-05-O					
Assessment Method:			Р	0	W			
		(inclu	(including (including demonstration and multiple		examination ing short-answer e choice, and false questions)		wer,	
Ele	Element		Performance Criteria			Р	0	W
1.						$\sqrt{}$		
	on knitted parts 1.2. Faulty stitches and joints are identified, ma recorded and reported to appropriate authorit				$\sqrt{}$			
2.	Maintain machine	2.1.	Waste material from	om machine is identified.		$\sqrt{}$		
	and work place	Waste material is separated and disposed of as per standard operating procedure.			$\sqrt{}$			
		2.3. Machines are checked and simple maintenance is performed, as required.			$\sqrt{}$			
		2.4.	2.4. Workplace is cleaned in accordance with OHS procedures.			$\sqrt{}$		

PART B - THE CANDIDATE

Instructions to Candidate

To be assessed as competent, you must provide evidence which demonstrates that you can perform to the necessary standard the various elements of these units of competency that comprise of the Certificate in Computerized Sweater Machine Operation. Assessment of competency requires you to consistently demonstrate skill, knowledge and aptitude (through a variety of assessment tools such as multiple choice, short-answer questions, oral questioning, workplace observation, and practical demonstration) that enables confident completion of workplace tasks in a variety of situations.

In judging the evidence, your assessor must ensure that the evidence is:

- authentic (your own work)
- valid (directly related to the current version of the units of competency)
- reliable (consistently demonstrates of your knowledge and skill)
- current (shows your current capacity to perform the work)
- sufficient (covers the full range of elements comprised within the units of competency)

Furthermore, the assessment process must:

- provide for valid, reliable, flexible and fair assessment
- provide for judgment to be made on the basis of sufficient evidence
- offer valid, authentic and current evidence
- include workplace requirements

There are two types of assessment:

1. <u>Knowledge Assessment</u> - is designed to enable assessment against the various *elements* contained within the units of competency through a variety of activities such as multiple choice, short-answer questions, oral questioning. It is essentially examining your theoretical knowledge.

This provides the assessor with substantial evidence of your knowledge and aptitude to perform the work relating to the specific unit of competency, in conjunction with other assessment tools such as workplace observation.

You should complete the knowledge assessment as directed by the assessor and follow all instructions as and when given. If you are unable to complete the knowledge assessment, please speak to the assessor about alternative assessment solutions.

2. <u>Skill Assessment</u> - is designed to enable assessment against the various *performance criteria* contained within the units of competency through, for example, demonstration of skill in a simulated or actual work environment. In essence, it is an examination of your practical ability.

This provides the assessor with substantial evidence of your ability to perform the work relating to the specific unit of competency to the standard expected by industry (the benchmark).

You should complete the skill assessment as directed by the assessor and follow all instructions as and when given, ensuring your own health and safety.

Once you have been assessed as competent against all of the units of competency comprising of the qualification being undertaken, you will be awarded your certificate.

You assessor will discuss in more detail the requirements for assessment for each unit of competency at the appropriate time.

And please do not panic if you are not assessed as competent on any part of your qualification at your first attempt. Your assessor will discuss with you any identified skill and knowledge gaps, work through those with you and assist you as much as possible in attaining competency.

Self-Assessment Guide

Before undertaking any assessment, you should review the list of skills, knowledge and aptitudes relating to the assessment (drawn from the units of competency, its various elements and performance criteria) to determine whether you have current competency in these areas.

If you believe you can demonstrate the skills and knowledge required and can successfully complete the various assessment activities, you should then proceed to discuss your assessment with the assessor and complete Assessment Agreement.

However, should you not believe, for whatever reason, that you are not able to successfully complete the various assessment activities, then speak with the assessor. The assessor will assist you in identifying any skill and knowledge gaps, work through those with you and assist you as much as possible in attaining competency.

Please complete the self-assessment checklist below and discuss with the assessor.

Qualification:	Computerized Sweater Machine Operation
Units of	Generic units:
competency:	Use basic mathematical concepts
	Carry out workplace interaction
	Operate in a team environment
	Acquire basic IT skills
	Sector-specific units:
	Understand the RMG business
	Apply occupational health and safety (OHS) practice in the workplace
	Perform measurements and calculations
	Read and interpret sketches and drawings
	Occupation-specific units:
	Understand fundamentals of sweater manufacture
	Identify yarn and machine parts
	Identify and interpret functions of control system
	Operate computer sweater machine
	Perform quality checking and basic machine maintenance

Instructions:

- Read each of the questions in the left-hand column of the chart
- Place a tick $(\sqrt{})$ in the appropriate box opposite each question to indicate your answer

Can I?	YES	NO
Identify calculation requirements from workplace information		
Construct mathematical problems from workplace information		
Carry out appropriate method to calculation requirements		
Solve constructed mathematical problems with appropriate method		

•	Identify require tools and instruments for computation	
•	Perform calculation using appropriate tools and instruments accurately	
•	Interpret workplace codes of conduct as per organisational guidelines	
•	Maintain appropriate lines of communication with supervisors and colleagues	
•	Conduct workplace interactions in a courteous manner to gather and convey information	
-	Comprehend workplace procedures and matters	
-	Interpret workplace documents correctly	
•	Understand and follow visual information/symbols/signage correctly	
•	Access specific and relevant information from appropriate sources	
-	Use appropriate medium to transfer information and ideas	
-	Attend team meetings on time	
-	Follow meeting procedures and etiquette	
•	Ensure active participation, express opinions and heard	
-	Interpret Inputs in line with the meeting purpose	
•	Perform responsibilities as a team member	
•	Perform tasks in accordance with workplace procedures	
-	Maintain confidentiality	
-	Avoid Inappropriate and conflicting situations	
•	Identify and Interpret roles and objectives of the team	
•	Identify and Interpret roles and responsibilities of team members	
•	Identify personal role and responsibilities within the team environment	
•	Interpret reporting relationships within team and external to team	
•	Identify other teammates' tasks and support provided when requested	
•	Encourage the team through sharing information or expertise, working together to solve problems, and putting team success first	
•	Interpret views and opinions of other team members	
•	Identify problems faced at the individual and team level and showed insight into the root-causes of the problems	
•	Identify a range of solutions and courses of action together with benefits, costs, and risks associated with each	
•	Recognise the good ideas of others to help develop solutions and advice sought from those who have solved similar problems	
•	It is looked beyond the obvious and not stopped at the first answers	

•	Identify and summary history of information technology (IT)		
•	Identify and described commonly used IT tools		
•	Identify basic parts of a computer		
•	Perform turning on and off technique of a computer		
•	Interpret working environment, functions and features of operating system		
•	Apply simple trouble-shooting techniques		
•	Operate word processing application appropriate to perform activity		
•	Apply basic typing technique to document		
•	Employ word processing techniques to document		
•	Practice personal CV writing using suitable word processing techniques		
•	Use saving and retrieving technique of a document.		
•	Identify and interpret spreadsheet working environment, functions and features		
•	Perform data entry on spreadsheet appropriate to perform activity		
•	Apply data manipulation techniques to spreadsheet document		
•	Create and save spreadsheet document		
•	Explain use of email account in online environment		
•	Complete writing and sending of workplace emails		
•	Identify and select different browsers to work online		
•	Apply browse different web portals and proper search techniques		
•	Interpret communication requirements in RMG Sector in accordance with specific job role		
•	Identify and describe modes of communication		
•	Interpret and follow communication policies and guidelines		
•	Explore history of RMG industry in Bangladesh with reference to the past and present status, and expected future trends		
•	State Importance of the RMG industry and its relationship to the Bangladesh labour market with emphasis on manpower and economic impact		
•	Identify present and projected future trends and technologies relevant to the sector		
•	Identify scope and nature of major departments of the RMG sector		
•	Categorize types of prime export markets based on their current and future potential		
•	Identify and describe export marketing process is clearly		
•	Interpret OHS policies and safe operating procedures		
		•	

		1	
•	Identify and follow safety signs and symbols.		
•	Interpret response, evacuation procedures and other contingency measures.		
•	Apply OHS policies and procedures in the workplace including personal protective equipment (PPE)		
•	Recognise common health issues		
•	Identify common safety issues		
•	Identify hazards and risks		
•	Interpret hazards and risks assessment and controls		
•	Respond to alarms and warning devices		
•	Respond emergency response plans and procedures		
•	Identify first aid procedures during emergency situations		
•	Apply and confirm work instructions to the job in hand		
•	Identify materials to be measured as per job specifications		
•	Appropriate measuring devices are selected based on materials		
•	Obtain specifications from relevant documents		
•	Identify and adjust tolerance and clearance limits according to the job requirements		
•	Obtain accurate measurements in accordance with job requirements		
•	Identify systems of measurements and measurement conversions done as per requirement		
•	Confirm and record measurements in the given company format		
•	Carry out simple calculations involving basic operations		
•	Use other operations to complete tasks		
•	Perform and verify appropriate formulas for calculating quantities of materials are selected and calculations		
•	Calculate material quantities are accurately with team		
•	Identify and collect appropriate manuals for work activity		
•	Interpret and apply information and specifications in the manuals		
•	Identify relevant sketches and drawings for job requirement		
•	Identify and interpret key terms and abbreviations		
•	Identify and interpret signs and symbols		
•	Interpret schedules, dimensions, sketches, drawings and specifications are correctly read		
•	Explain and describe historical background of sweater		
•	Identify types and styles of sweater		
			

		1	
•	Identify styles and stitches of sweater		
•	Identify different parts of the sweater		
•	Identify roles and responsibilities of a computerised sweater machine operator		
•	Describe roles and responsibilities		
•	Identify manufacturing process with key aspects of each process outlined		
•	Specify manufacturing process breakdown		
-	Identify raw materials for sweater manufacturing		
-	Identify types of yarn		
•	Select and itemise materials as per job requirement		
-	Identify and check machine parts for proper operating condition		
•	Identify types of machine needle		
•	Manual marker making is interpreted		
•	Identify and interpret technical terms used in computerised sweater machine operation		
-	Interpret technical specifications		
•	Identify control panel		
•	Identify function keys of control panel		
•	Describe functions of control panel		
•	Identify technical specifications of control panel are identified		
•	Technical specification of control panel		
-	Identify and describe production efficiency methods		
•	Interpret efficiency calculation report		
•	Prepare knitting machine as per standard operating procedure		
•	Identify and check yarn feeding mechanism to ensure in good working condition		
•	Adjust yarn for knitting as per sample		
•	Check computerised sweater machine to ensure in good working condition		
	Follow process for knitting operation on different parts		
•	Install program as per selected style		
•	Carry out operation of computerised sweater machine		
•	Knit back part		
•	Knit front part		
•	Knit sleeve		

•	Knit neck					
•	Clean and maintain m	achine as per standard operating procedure				
•	Identify general faults	in knitted parts				
•	Identify and mark fault appropriate authority					
•	Identify waste materia					
•	Separate and dispose waste material of as per standard operating procedure					
•	Check and perform ma	achines and simple maintenance as required				
•	Clean workplace in ac	cordance with OHS procedures				
ed	I agree to undertake assessment in the knowledge that the information gathered will only be used for educational and professional development purposes, and can only be accessed by concerned assessment personnel and my manager/supervisor.					
Ca	ndidate's signature:		Date:			

PART C - THE ASSESSMENT

Assessment Agreement – Computerized Sweater Machine Operation

The purpose of assessment is to confirm that you can perform to the standards expected in the workplace of an occupation, as expressed in the competency standards (after completion of self-assessment and in agreement with assessor).

To help achieve this, an assessment agreement is required to navigate both you and the assessor through the assessment process.

The assessment agreement is designed to provide a clear understanding of what and how you will be assessed and to nominate the tools that may be used to collect the assessment evidence.

You, the assessor and/or workplace supervisor should agree on the assessment requirements, dates and deadlines.

Therefore, to attain the Certificate of Computerized Sweater Machine Operation, you must demonstrate competence in the following units, as established in the assessment agreement:

CODE	UNIT OF COMPETENCY
Generic Competencies	
SEIP-RMG-CSM-01-G	Use basic mathematical concepts
SEIP-RMG-CSM-02-G	Carry out workplace interaction
SEIP-RMG-CSM-03-G	Operate in a team environment
SEIP-RMG-CSM-04-G	Acquire basic IT skills
Sector-specific Competencie	s
SEIP-RMG-CSM-01-S	Understand the RMG business
SEIP-RMG-CSM-02-S	Apply occupational health and safety (OHS) practice in the workplace
SEIP-RMG-CSM-03-S	Perform measurements and calculations
SEIP-RMG-CSM-04-S	Read and interpret sketches and drawings
Occupation-specific Compete	encies
SEIP-RMG-CSM-01-O	Understand fundamentals of sweater manufacture
SEIP-RMG-CSM-02-O	Identify yarn and machine parts
SEIP-RMG-CSM-03-O	Identify and interpret functions of control system
SEIP-RMG-CSM-04-O	Operate computer sweater machine
SEIP-RMG-CSM-05-O	Perform quality checking and basic machine maintenance

After successful completion of learning and assessment, you shall be awarded with a certificate.

Assessment Agreement					
Occupation:	Computerized Sweater Machine Operation				
Assessment Centre:					
Candidate Name:					
Assessor Name:					
Unit of Competency					
Generic Competencies					
SEIP-RMG-CSM-01-G	Use basic mathematical concepts				
SEIP-RMG-CSM-02-G	Carry out workplace interaction				
SEIP-RMG-CSM-03-G	Operate in a team environment				
SEIP-RMG-CSM-04-G	Acquire basic IT skills				
Sector-specific Competenci	es				
SEIP-RMG-CSM-01-S	Understand the RMG business				
SEIP-RMG-CSM-02-S	Apply occupational health and safety (OHS) practice in the workplace				
SEIP-RMG-CSM-03-S	Perform measurements and calculations				
SEIP-RMG-CSM-04-S	Read and interpret sketches and drawings				
Occupation-specific Compe	tencies				
SEIP-RMG-CSM-01-O	Understand fundamentals of sweater manufacture				
SEIP-RMG-CSM-02-O	Identify yarn and machine parts				
SEIP-RMG-CSM-03-O	Identify and interpret functions of control system				
SEIP-RMG-CSM-04-O	Operate computer sweater machine				
SEIP-RMG-CSM-05-O	Perform quality checking and basic machine maintenance				

Resources Required for Assessment

Candidates must have access to the following:

- copies of activities, questions, projects nominated by the assessor
- relevant organisational policies, protocols and procedural documents (if required)
- devices or tools to record answers
- appropriate actual or simulated workplace
- all necessary tools and equipment used in performance of the work-based task
- any other resources normally used in the workplace

Assessment Instructions

Candidates should respond to the formative and summative assessments either verbally or in writing as agreed with the assessor. Written responses can be recorded in the spaces provided (if more space is required attach additional pages) or submitted in a word-processed document.

If candidates answer verbally, the assessor should record their answers in detail.

Candidates should also undertake observable tasks that provide evidence of performance. The assessor must provide instruction to candidates on what is expected during observation, and arrange a suitable time and location for demonstration of these skills.

Candidates must fully understand what they are required to do to complete these assessment tasks successfully, then sign the declaration.

Performance Standards

To receive a **satisfactory** result for the assessments, candidates must complete all activities, questions, projects, and tasks nominated by the assessor, to the required standard.

Completion of all tasks for a unit of competency, to a satisfactory level, will contribute to an assessment of competence for that specific individual unit (or units if holistic assessment approach is taken).

Successful completion of all the units of competency that comprise of the qualification Computerized Sweater Machine Operation, will result in the candidate being issued with the relevant, nationally recognised certificate.

Assessors must clearly explain the required performance standards.

 ec	-	~~	^	n

I declare that:

- the assessment requirements have been clearly explained to me
- all the work completed towards assessment will be my own
- cheating and plagiarism are unacceptable

Candidate Signature:	Date:	
Assessor Signature:	Date:	

PART D - ASSESSMENT TOOLS

Specific Instructions to Assessor

Please read carefully and prepare as necessary:

- 1. The assessor shall (practical demonstration assessment activities):
 - provide the candidate with the necessary tools, equipment, machinery and materials for completion of one (1) set of the following practical demonstration activities:
 - Set A:
 - Set-up computerized sweater machine for knitting (front part of sweater)
 - Perform knitting operation on front part of sweater
 - Set B:
 - Set-up computerized sweater machine for knitting (back part of sweater)
 - Perform knitting operation on back part of sweater
 - o Set C:
 - Set-up computerized sweater machine for knitting (sleeve of sweater)
 - Perform knitting operation on sleeve of sweater
 - provide the candidate with the copy of the specific instruction to candidate
 - allow each practical demonstration to be performed within one (1) hour including preparation of the materials
 - ensure that the candidate FULLY understands the instructions before proceeding to the performance of the assessment activity
 - allow fifteen (15) minutes for the candidate to familiarise themselves with the resources to be used during the practical demonstrations
 - ensure that the candidate is wearing appropriate personal protective equipment (PPE) before allowing them to proceed with the assessment activity
- 2. Assessment shall be based on the performance criteria in each of the units of competency. The evidence gathering method shall be comprised of:
 - (a) Written Test (1 hour) knowledge evidence
 - (b) Practical Demonstration (4 hours) performance evidence

The practical demonstration activities will be divided into two (2) tasks (contained in one set):

- (i) Practical Demonstration 1 (1 hour)
- (ii) Practical Demonstration 2 (3 hours)

(Final assessment is your responsibility as the accredit/certified assessor.

3.	At the conclusion of	f each assessment activity,	you will p	orovide	teedback	to the	candidate	of the
	assessment result.	The feedback will indicate v	hether the	e candid	ate is:			

.

COMPETENT
NOT YET COMPETENT

- 4. The list of tools, equipment, machinery and materials to be provided for completion of the practical demonstration assessment activities can be found at:
 - Set A Practical Demonstration 1 page 43
 - Set A Practical Demonstration 2: page 48
 - Set B Practical Demonstration 1: page 53
 - Set B Practical Demonstration 2: page 58
 - Set C Practical Demonstration 1: page 63
 - Set C Practical Demonstration 2: page 68

Specific Instructions to Candidate

You should respond to the assessment either in writing or verbally as agreed with the assessor. Written responses can be recorded in the spaces provided; if more space is required attach additional pages or submit a word-processed document.

If you answer verbally, the assessor should record your answers in detail. Please check your recorded answers carefully and thoroughly to ensure that they are accurate.

You may also be undertaking observable activities (i.e. practical demonstration) that provide evidence of performance. The assessor must provide you with clear instructions on what is expected during this type of assessment, and arrange a suitable time and location for demonstration of these skills.

To receive a satisfactory result for the assessments, you must complete all of the assessment activities; including questions, projects and tasks nominated by the assessor, to the required standard.

This assessment is based upon the units of competency in <u>Computerized Sweater Machine Operation</u>. Using the performance criteria as a benchmark, evidence will be gathered through:

- 1. Written Test (1 hour) a variety of multiple-choice, true of false and short answer theory questions to support your competence with regard to the required knowledge (**knowledge evidence**).
- 2. Practical Demonstration (4 hours) observable tasks outlined in the elements and performance criteria of the units of competency, completed to support a judgement of satisfactory performance to the required standard (**performance evidence**).

There will be one (1) set of practical demonstration activities to complete. The assessor will direct you as to which 'set' you will be required to complete out of the following:

- Set A:
 - Set-up computerized sweater machine for knitting (front part of sweater) (1 hour)
 - Perform knitting operation on front part of sweater (3 hours)
- Set B:
 - Set-up computerized sweater machine for knitting (back part of sweater) (1 hour)
 - Perform knitting operation on back part of sweater (3 hours)
- o Set C:
 - Set-up computerized sweater machine for knitting (sleeve of sweater) (1 hour)
 - Perform knitting operation on sleeve of sweater (3 hours)
- 3. The assessor will provide all necessary tools, equipment, machinery and materials required to complete each assessment activity.
- 4. These assessments cover all units of competency for Computerised Sweater Machine Operation.
- 5. The assessor will provide you with feedback of your performance after completion of each assessment activity. This feedback shall indicate whether you are:

COMPETENT
NOT YET COMPETENT

6. Complete of all assessment activities, to a satisfactory level, will contribute to a final assessment of competence.

WRITTEN TEST - INSTRUCTIONS				
Candidate Name:				
Assessor Name:				
Qualification:	Certificate in Computerized Sweater Machine Operation			
Unit of Competency				
Generic Competencies				
SEIP-RMG-CSM-01-G	Use basic mathematical concepts			
SEIP-RMG-CSM-02-G	Carry out workplace interaction			
SEIP-RMG-CSM-03-G	Operate in a team environment			
SEIP-RMG-CSM-04-G	Acquire basic IT skills			
Sector-specific Competenci	es			
SEIP-RMG-CSM-01-S	Understand the RMG business			
SEIP-RMG-CSM-02-S	Apply occupational health and safety (OHS) practice in the workplace			
SEIP-RMG-CSM-03-S	Perform measurements and calculations			
SEIP-RMG-CSM-04-S	Read and interpret sketches and drawings			
Occupation-specific Compe	tencies			
SEIP-RMG-CSM-01-O	Understand fundamentals of sweater manufacture			
SEIP-RMG-CSM-02-O	Identify yarn and machine parts			
SEIP-RMG-CSM-03-O	Identify and interpret functions of control system			
SEIP-RMG-CSM-04-O	Operate computer sweater machine			
SEIP-RMG-CSM-05-O	SEIP-RMG-CSM-05-O Perform quality checking and basic machine maintenance			
Assessment Centre:				
Date of Assessment:				
Time of Assessment:				

Instructions:

Read and understand the directions carefully:

- this written examination is based on the performance criteria from all the units of competency in Computerized Sweater Machine Operation
- this assessment activity will be used to measure your underpinning knowledge
- write your answers on the paper provided
- answer all the questions as best as possible
- you have 1 (one) hour to complete this test

WRITTEN TEST					
	Multiple Choice				
	This is a multiple-choice test. Choose the appropriate answer and circle the letter that corresponds with your answer.				
1.	Which is not the responsibility of a computerized sweater machine operator?	a. Yarn collectionb. Operate machinec. Quality follow upd. Designing sweater			
2.	Which is a part of a sweater?	a. Tensioner b. Guide c. Needle d. Sleeve			
3.	Which is not the style of sweater?	a. Vest b. Pullover c. Cardigan d. Cuff			
4.	Which is not the stitch of sweater?	a. Jersey b. Double jersey c. Rib d. Arm			
5.	What PPE is not used to operate computerized sweater machine?	a. Goggles b. Mask c. Apron d. Ear plugs			
6.	What is the main objective of attending PP meeting?	 a. Discussion on quality b. Discussion on industrial policy c. Discussion on technical issues on production d. Discussion on operator's hiring 			
7.	Good behaviour and following the orders of a supervisor is part of?	a. Professional ethicsb. Family normsc. Personal bindingsd. Order of the superior			
True or False Quiz					
Tick	Tick $(\sqrt{\ })$ the box corresponding to the correct answer.				
8.	You can make a whole sweater in single time using a computerized sweater machine.	True □ False □			
9.	Yarn feeding mechanism is used to threading the yarns.	True □ False □			
10.	You can make a single colour sweater only in computerized sweater machine.	True □ False □			

11.	Only acrylic yarns are used to make a sweater on a computerized sweater knitting machine.	True □ False □		
12.	You can get the styles and specifications of sweater in the tech pack.	True □ False □		
	Short An	swer		
	Write a short answer in the space provided (not to exceed more than approximately twenty-five words).			
13.	What are the parts engaged with the yarn feeding mechanism?			
14.	What faults can be found after knitting a part of a sweater?			
15.	What are the elements in the technical package of sweaters?			
16.	What are the types of needles used when operating a sweater knitting machine?			
17.	What is the manufacturing process of sweater?			
18.	How many inches and centimetres are on a standard measuring tape?			
19.	Who would a computerized sweater machine operator report to?			
20.	What are the main parts of a computer?			
21.	What are the advantages of a self-directed team?			
22.	Which department is responsible for delivering raw materials for sweater manufacturing?			

Mix and Match Write the name of the garment style next to the corresponding image. Image Style

Feedback to candidate:	
Assessment decision for this assessr	nent activity:
☐ Competent	□ Not Yet Competent

Candidate Signature:	Date:	
Assessor Signature:	Date:	

Written Test - Answers

Answers are highlighted in **bold** and *italics*.

	Multiple Choice					
1.	Which is not the responsibility of a computerized sweater machine operator?	a. Yarn collectionb. Operate machinec. Quality follow upd. Designing sweater				
2.	Which is a part of a sweater?	a. Tensionerb. Guidec. Needled. Sleeve				
3.	Which is not the style of sweater?	a. Vest b. Pullover c. Cardigan d. Cuff				
4.	Which is not the stitch of sweater?	a. Jerseyb. Double Jerseyc. Ribd. Arm				
5.	What PPE is not used to operate computerized sweater machine?	a. Gogglesb. Maskc. Aprond. Ear plugs				
6.	What is the main objective of attending PP meeting?	 a. Discussion on quality b. Discussion on industrial policy c. Discussion on technical issues on production d. Discussion on operator's hiring 				
7.	Good behaviour and following the orders of a supervisor is part of?	a. Professional ethicsb. Family normsc. Personal bindingsd. Order of the superior				
	True or False Quiz					
8.	You can make a whole sweater in single time using a computerized sweater machine.	True □ False ✓				
9.	Yarn feeding mechanism is used to threading the yarns.	True ✓ False □				
10.	You can make a single colour sweater only in computerized sweater machine.	True □ False ✓				
11.	Only acrylic yarns are used to make a sweater on a computerized sweater knitting machine.	True □ False ✓				
12.	You can get the styles and specifications of sweater in the tech pack.	True ✓ False □				

	Short Answer				
13.	What are the parts engaged with the yarn feeding mechanism?	FeederHookSpring			
14.	What faults can be found after knitting a part of a sweater?	 Needle drop Ply missing Hole Thick yarn Thin yarn Barrie Laddering Side damage Yarn contamination Tension mistake 			
15.	What are the elements in the technical package of sweaters?	 Styling Yarn specification Embroidery/print Measurement chart 			
16.	What are the types of needles used when operating a sweater knitting machine?	 Latch//knitting Bearded/selection Compound Intermediate selection (IMS) 			
17.	What is the manufacturing process of sweater?	 Collection Winding Distribution Knitting Inspection Linking Trimming Checking Mending Attachment Washing Stitching Ironing Folding Packing Final inspection Shipment 			
18.	How many inches and centimetres are on a standard measuring tape?	80 inches/200 centimetres			
19.	Who would a computerized sweater machine operator report to?	Supervisor/Production Manager			
20.	What are the main parts of a computer?	CPUMonitorKeyboardMouse			
21.	What are the advantages of a self-directed team?	 Improved quality, productivity and service Greater flexibility Prohibition signs 			

			Faster response to technological change
22.	Which department is responsible fraw materials for sweater manufac	or delivering cturing?	Procurement
		Mix and M	atch
	Image		Style
		Vest	
4		Cardigan	
		Pullover	





PRACTICAL DEMONSTRATION 1			
Candidate Name:			
Assessor Name:			
Qualification:	Certificate in Computerized Sweater Machine Operation		
Task:	Set-up computerized sweater machine for knitting (front part of sweater)		
Assessment Centre:			
Date of Assessment:			
Time of Assessment:			

Read and understand the directions carefully:

- this practical demonstration is based on the performance criteria from all or some of the units of competency in Computerised Sweater Machine Operation
- this assessment activity will be used to measure your underpinning skills
- you will have fifteen (15) minutes to familiarise yourself with the resources to be used
- you have one (1) hour to complete this demonstration

Procedure:

- observe and wear personal protective equipment (PPE) as required for the task to be performed
- read the specification information provided
- collect all materials needed to complete the task
- perform the task within the given time
- observe and follow all health and safety (OHS) requirements at all times

- 1. Identify, read and interpret job specifications, drawings and other workplace documents.
- 2. Identify and collect required tools, equipment and material for task.
- 3. Inspect worksite for hazards and implement appropriate controls (if necessary).
- 4. Identify and collect appropriate PPE.
- 5. Calculate quantity of materials required as per job specification.
- 6. Collect materials as per job specification.
- 7. Inspect and check styling of sweater as per job specification (including measurements).
- 8. Identify type and style of sweater, stitch and parts.
- 9. Identify and select yarn as per job specification (including composition and colour).
- 10. Identify and select machine needle.
- 11. Thread yarn using feeding mechanism.
- 12. Make any necessary adjustments.
- 13. Check control panel and functions.
- 14. Perform operational test of machine to ensure good working condition.
- 15. Complete set-up of machine.
- 16. Perform any routine maintenance of machine (if necessary).
- 17. Clean, maintain and store tools and equipment.
- 18. Clean workplace and dispose of waste materials.

Drawing, Plan, Diagram or Sketch:

Style:

- Men's sweater
- Jersey knitting
- 12-gauge sweater
- White colour and blue stripped



Resources Required:		
Tools:	Yarn feeding tool box	
Equipment:	Needles	
Machinery:	Computerized sweater knitting machine	
Materials:	Yarn	
PPE:	Apron Mask Safety goggles	

PRACTICAL DEMONSTRATION 1 – OBSERVATION CHECKLIST					
Candidate Name:					
Assessor Name:					
Qualification:	Certificate in Computerized Sweater	Machine Operation			
Task:	Set-up computerized sweater machi	ne for knitting (front p	art of sweater)		
Assessment Centre:					
Date of Assessment:					
Instructions:	The tasks listed on the observation checklist of the practical demonstration will provide performance evidence of the candidate. Performance can be observed in an actual workplace or in a simulated working environment. If performance of particular tasks cannot be observed, you may ask the candidate to explain a procedure or enter into a discussion on the subject. The assessment activity (practical demonstration) should: If it industry requirements in which the assessment will be conducted Adhere, where possible, to reasonable adjustment practices ensure that suitable performance benchmarks are applied and explained to the candidate				
	OBSERVATION RECO	RD			
Place a ✓ to show if evidence has be demonstrated competently					
Terrormance oriteria		Yes	No		
Workplace documents are interpreted correctly.					
Accessed specific and relevant information form appropriate sources.					
OHS policies and proce including personal prote	edures are applied in the workplace ctive equipment (PPE).				
Common safety issues a	are identified.				
Hazards and risks are identified.					
Hazards and risks assessment and controls are interpreted.					
Identified and followed safety signs and symbols.					
Calculated quantity of materials required as per job specification.					
Collected materials.					
Inspected and checked styling of sweater as per job specification.					
Checked measurements of sweater.					
Identified types and styles of sweater.					
Identified types of styles of stitch.					

Identified parts of sweater.				
Identified types of yarn.				
Checked machine and mach working condition.				
Identified types of needles.				
Threaded yarn using feeding	mechanism.			
Made any necessary adjustm	ents to yarn.			
Checked control panel and fu	nctions.			
Completed set-up of machine).			
Performed operational test of	machine.			
Performed any routine mainte	enance of machine.			
Cleaned, maintained and machinery.	stored tools, equipment and			
Cleaned workplace and dispo	osed of waste material.			
Followed quality control ar procedures for each job.	nd quality assurance system			
Used formal and informal forr team achievement.	ns of communication to support			
Conducted workplace interaction gather and convey information	ctions in courteous manner to n.			
Used appropriate medium to	transfer information and ideas.			
Recorded, translated and obe	eyed instructions.			
Performed responsibilities as a team member.				
Performed tasks in accordance with workplace procedures.				
Followed agreed reporting lines as per standard operating procedure.				
Supported team to ensure te and requirements.	am achieves goals, awareness			
Respected and valued divers	ity in team functioning.			
Understood and valued views and opinions of other team members.				
Feedback to candidate:				
Assessment decision for this assessment activity:				
☐ Competent ☐ Not Yet Competent				
Candidate Signature:		Date:		
Assessor Signature:		Date:		

PRACTICAL DEMONSTRATION 2			
Candidate Name:			
Assessor Name:			
Qualification:	Certificate in Computerized Sweater Machine Operation		
Task:	Perform knitting operation on front part of sweater		
Assessment Centre:			
Date of Assessment:			
Time of Assessment:			

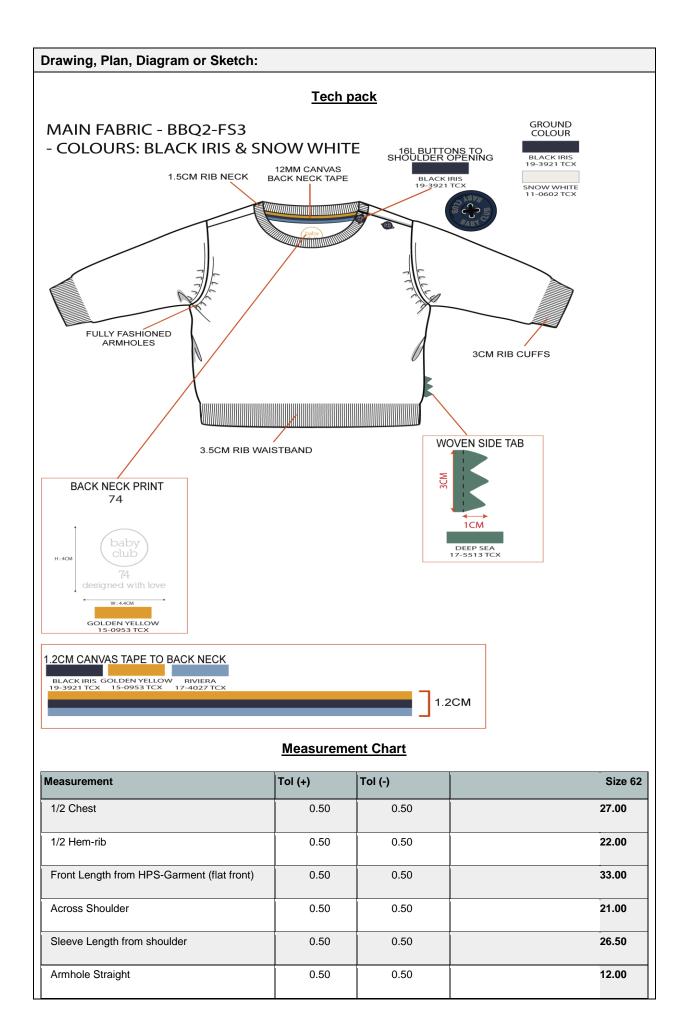
Read and understand the directions carefully:

- this practical demonstration is based on the performance criteria from all or some of the units of competency in Computerized Sweater Machine Operation
- this assessment activity will be used to measure your underpinning skills
- you will have fifteen (15) minutes to familiarise yourself with the resources to be used
- you have three (3) hours to complete this demonstration

Procedure:

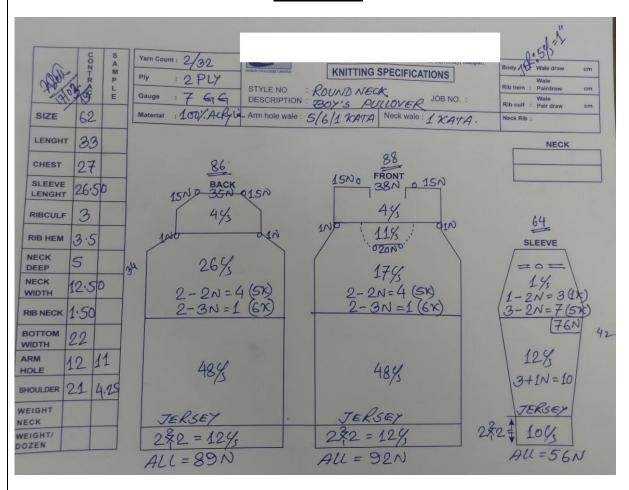
- observe and wear personal protective equipment (PPE) as required for the task to be performed
- read the specification information provided
- collect all materials needed to complete the task
- perform the task within the given time
- observe and follow all health and safety (OHS) requirements at all times

- 1. Identify, read and interpret job specifications, drawings and other workplace documents.
- 2. Identify and collect required tools, equipment and material for task.
- 3. Inspect worksite for hazards and implement appropriate controls (if necessary).
- 4. Identify and collect appropriate PPE.
- 5. Collect and inspect materials required as per job specification.
- 6. Inspect and check machine and machine parts.
- 7. Inspect and check control panel.
- 8. Collect required yarn as per job specification.
- 9. Thread yarn into machine using feeding mechanism.
- 10. Install program as per selected style.
- 11. Perform operation of computerised sweater machine.
- 12. Make any necessary adjustments during operation.
- 13. Inspect quality and check for conformance with job specification.
- 14. Record and report any general to appropriate authority.
- 15. Record and report any faulty stitches and joints to appropriate authority.
- 16. Perform routine maintenance of machines.
- 17. Clean, maintain and store tools and equipment.
- 18. Clean workplace and dispose of waste materials.



1/2 Bicep 1 cm down from Armpit	0.50	0.50	11.00
1/2 Sleeve Opening 1/2 Slv- rib	0.50	0.50	5.50
Neck Width Seam to Seam	0.50	0.50	12.50
Front Neck Drop Seam to Seam	0.30	0.30	5.00
Back Neck Depth	0.30	0.30	1.50
Neck Rib Height	0.00	0.00	1.50
1/2 Neck Opening Extended (Minimum Body)	0.00	0.00	25.00
Number of poppers/buttons on shoulder placket	0.00	0.00	2.00
Sleeve Cuff Height	0.30	0.30	3.00
Hem Rib Height	0.30	0.30	3.50

Knitting Chart



Resources Required:			
Tools:	Yarn feeding tools		
Equipment:	Needles		

Machinery:	Computerized sweater knitting machine
Materials:	Tech pack Yarn
PPE:	Apron Mask Safety goggles

PRACTICAL DEMONSTRATION 2 – OBSERVATION CHECKLIST					
Candidate Name:					
Assessor Name:					
Qualification:	Certificate in Computerized Sweater Mad	chine Operation			
Task:	Perform knitting operation on front part of	f sweater			
Assessment Centre:					
Date of Assessment:					
Instructions:	The tasks listed on the observation checklist of the practical demonstration will provide performance evidence of the candidate. Performance can be observed in an actual workplace or in a simulated working environment. If performance of particular tasks cannot be observed, you may ask the candidate to explain a procedure or enter into a discussion on the subject. The assessment activity (practical demonstration) should: if it industry requirements in which the assessment will be conducted adhere, where possible, to reasonable adjustment practices ensure that suitable performance benchmarks are applied and explained to the candidate				
OBSERVATION RECORD					
Place a ✓ to show if evid demonstrated cor					
		Yes	No		
Workplace documer	nts are interpreted correctly.				
Accessed specific a sources.	nd relevant information form appropriate				
	rocedures are applied in the workplace rotective equipment (PPE).				
Common safety issues are identified.					
Hazards and risks are identified.					
Hazards and risks assessment and controls are interpreted.					
Identified and followed safety signs and symbols.					
Collected and inspected materials required.					
Inspected and check	ked machine and machine parts.				
Inspected and check	ked control panel.				
Collected yarn as pe	er job specification.				
Threaded yarn into	machine using feeding mechanism.				

Installed program as per selected style.				
Performed operation of computerised sweater machine.				
Made any adjustments during operation (if required).				
Checked the overall quality a	s per job specification			
Identified general faults in kni	tted parts.			
Recorded and reported fa appropriate authority.	aulty stitches and joints to			
Performed any routine mainte	enance of machine.			
Cleaned, maintained and machinery.	stored tools, equipment and			
Cleaned workplace and dispo	osed of waste material.			
Used formal and informal forr team achievement.	ns of communication to support			
Conducted workplace interaction gather and convey information	ctions in courteous manner to n.			
Used appropriate medium to	transfer information and ideas.			
Recorded, translated and obe	eyed instructions.			
Performed responsibilities as a team member.				
Performed tasks in accordance with workplace procedures.				
Followed agreed reporting lines as per standard operating procedure.				
Supported team to ensure team achieves goals, awareness and requirements.				
Respected and valued diversity in team functioning.				
Understood and valued views and opinions of other team members.				
Feedback to candidate:				
Assessment decision for this assessment activity:				
☐ Competent ☐ Not Yet Competent				
Candidate Signature:		Date:		
Assessor Signature:		Date:		

PRACTICAL DEMONSTRATION 1		
Candidate Name:		
Assessor Name:		
Qualification:	Certificate in Computerized Sweater Machine Operation	
Task:	Set-up computerized sweater machine for knitting (back part of sweater)	
Assessment Centre:		
Date of Assessment:		
Time of Assessment:		

Read and understand the directions carefully:

- this practical demonstration is based on the performance criteria from all or some of the units of competency in Computerized Sweater Machine Operation
- this assessment activity will be used to measure your underpinning skills
- you will have fifteen (15) minutes to familiarise yourself with the resources to be used
- you have one (1) hour to complete this demonstration

Procedure:

- observe and wear personal protective equipment (PPE) as required for the task to be performed
- read the specification information provided
- collect all materials needed to complete the task
- perform the task within the given time
- observe and follow all health and safety (OHS) requirements at all times

- 1. Identify, read and interpret job specifications, drawings and other workplace documents.
- 2. Identify and collect required tools, equipment and material for task.
- 3. Inspect worksite for hazards and implement appropriate controls (if necessary).
- 4. Identify and collect appropriate PPE.
- 5. Calculate quantity of materials required as per job specification.
- 6. Collect materials as per job specification.
- 7. Inspect and check styling of sweater as per job specification (including measurements).
- 8. Identify type and style of sweater, stitch and parts.
- 9. Identify and select yarn as per job specification (including composition and colour).
- 10. Identify and select machine needle.
- 11. Thread yarn using feeding mechanism.
- 12. Make any necessary adjustments.
- 13. Check control panel and functions.
- 14. Perform operational test of machine to ensure good working condition.
- 15. Complete set-up of machine.
- 16. Perform any routine maintenance of machine (if necessary).
- 17. Clean, maintain and store tools and equipment.
- 18. Clean workplace and dispose of waste materials.

Drawing, Plan, Diagram or Sketch:

Style:

- Men's sweater
- Jersey knitting
- 12-gauge sweater
- Blue colour and black stripped



Resources Re	Resources Required:		
Tools:	Yarn feeding tool box		
Equipment:	Needles		
Machinery:	Computerized sweater knitting machine		
Materials:	Yarn		
PPE:	Apron Mask Safety goggles		

PRACTICAL DEMONSTRATION 1- OBSERVATION CHECKLIST			
Candidate Name:			
Assessor Name:			
Qualification:	Certificate in Computerized Sweater Machine Operation		
Task:	Set-up computerized sweater machi	ne for knitting (back p	part of sweater)
Assessment Centre:			
Date of Assessment:			
Instructions:	The tasks listed on the observation checklist of the practical demonstration will provide performance evidence of the candidate. Performance can be observed in an actual workplace or in a simulated working environment. If performance of particular tasks cannot be observed, you may ask the candidate to explain a procedure or enter into a discussion on the subject. The assessment activity (practical demonstration) should: If it industry requirements in which the assessment will be conducted Adhere, where possible, to reasonable adjustment practices ensure that suitable performance benchmarks are applied and explained to the candidate		
OBSERVATION RECORD			
Performance Criteria			f evidence has been d competently
i enormance orneria		Yes	No
Workplace documents a	re interpreted correctly.		
Accessed specific and relevant information form appropriate sources.			
OHS policies and procedures are applied in the workplace including personal protective equipment (PPE).			
Common safety issues are identified.			
Hazards and risks are identified.			
Hazards and risks assessment and controls are interpreted.			
Identified and followed safety signs and symbols.			
Calculated quantity of materials required as per job specification.			
Collected materials.			
Inspected and checked styling of sweater as per job specification.			
Checked measurements of sweater.			
Identified types and styles of sweater.			
Identified types of styles of stitch.			

Assessor Signature:		Date:		
Candidate Signature:		Date:		
☐ Competent ☐ Not Yet Competent				
Assessment decision for this assessment activity:				
i couback to calididate.				
members. Feedback to candidate:				<u> </u>
Understood and valued views and opinions of other team				
Respected and valued divers	ity in team functioning.			
Supported team to ensure team achieves goals, awareness and requirements.				
Followed agreed reporting lines as per standard operating procedure.				
Performed tasks in accordance with workplace procedures.				
Performed responsibilities as a team member.				
Recorded, translated and obeyed instructions.				
Used appropriate medium to transfer information and ideas.				
Conducted workplace interaction gather and convey information	ctions in courteous manner to n.			
Used formal and informal forr team achievement.	ns of communication to support			
Followed quality control as procedures for each job.	nd quality assurance system			
Cleaned workplace and dispo	osed of waste material.			
	stored tools, equipment and			
Performed any routine mainte				
Performed operational test of				
Completed set-up of machine				
Checked control panel and fu				
Made any necessary adjustm				
Threaded yarn using feeding	mechanism.			
working condition. Identified types of needles.				
Checked machine and machine parts to ensure in proper				
Identified types of yarn.				
Identified parts of sweater.				

PRACTICAL DEMONSTRATION 2		
Candidate Name:		
Assessor Name:		
Qualification:	Certificate in Computerized Sweater Machine Operation	
Task:	Perform knitting operation on back part of sweater	
Assessment Centre:		
Date of Assessment:		
Time of Assessment:		

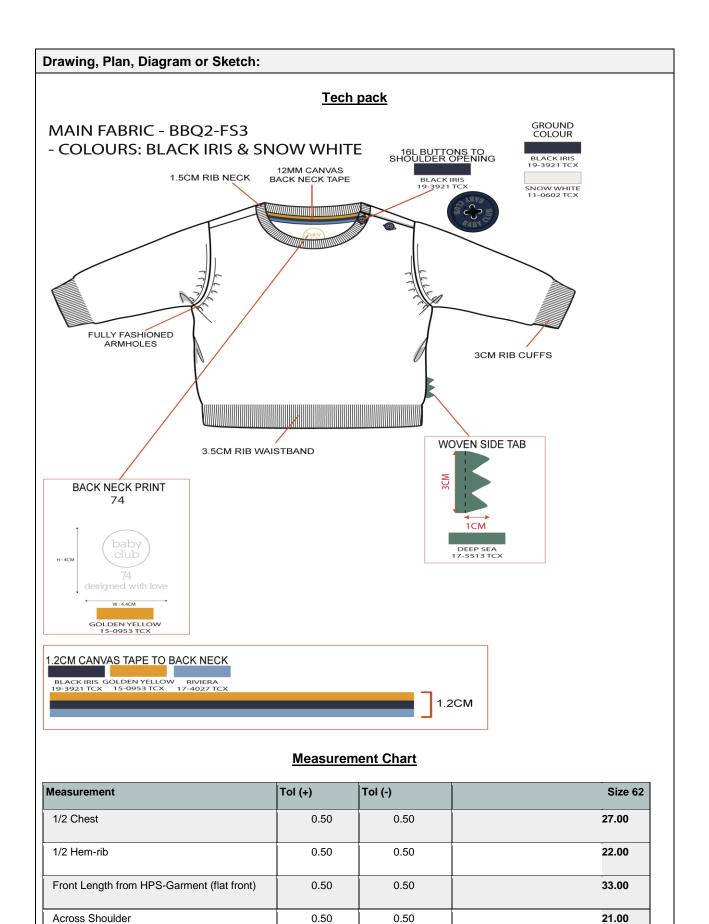
Read and understand the directions carefully:

- this practical demonstration is based on the performance criteria from all or some of the units of competency in Computerized Sweater Machine Operation
- this assessment activity will be used to measure your underpinning skills
- you will have fifteen (15) minutes to familiarise yourself with the resources to be used
- you have three (3) hours to complete this demonstration

Procedure:

- observe and wear personal protective equipment (PPE) as required for the task to be performed
- read the specification information provided
- collect all materials needed to complete the task
- perform the task within the given time
- observe and follow all health and safety (OHS) requirements at all times

- 1. Identify, read and interpret job specifications, drawings and other workplace documents.
- 2. Identify and collect required tools, equipment and material for task.
- 3. Inspect worksite for hazards and implement appropriate controls (if necessary).
- 4. Identify and collect appropriate PPE.
- 5. Collect and inspect materials required as per job specification.
- 6. Inspect and check machine and machine parts.
- 7. Inspect and check control panel.
- 8. Collect required yarn as per job specification.
- 9. Thread yarn into machine using feeding mechanism.
- 10. Install program as per selected style.
- 11. Perform operation of computerised sweater machine.
- 12. Make any necessary adjustments during operation.
- 13. Inspect quality and check for conformance with job specification.
- 14. Record and report any general to appropriate authority.
- 15. Record and report any faulty stitches and joints to appropriate authority.
- 16. Perform routine maintenance of machines.
- 17. Clean, maintain and store tools and equipment.
- 18. Clean workplace and dispose of waste materials.



0.50

0.50

0.50

0.50

Sleeve Length from shoulder

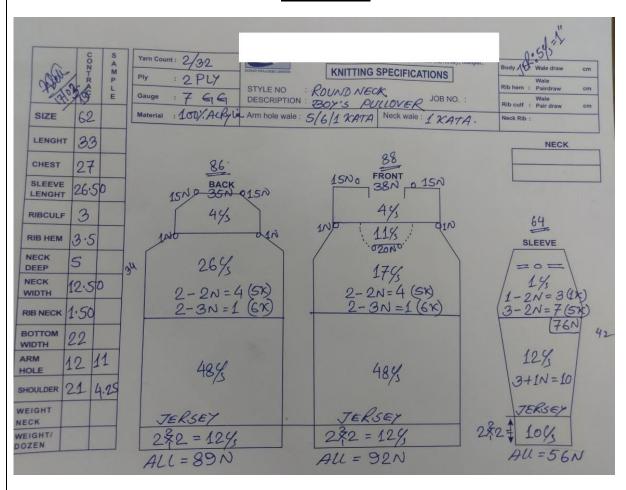
Armhole Straight

26.50

12.00

1/2 Bicep 1 cm down from Armpit	0.50	0.50	11.00
1/2 Sleeve Opening 1/2 Slv- rib	0.50	0.50	5.50
Neck Width Seam to Seam	0.50	0.50	12.50
Front Neck Drop Seam to Seam	0.30	0.30	5.00
Back Neck Depth	0.30	0.30	1.50
Neck Rib Height	0.00	0.00	1.50
1/2 Neck Opening Extended (Minimum Body)	0.00	0.00	25.00
Number of poppers/buttons on shoulder placket	0.00	0.00	2.00
Sleeve Cuff Height	0.30	0.30	3.00
Hem Rib Height	0.30	0.30	3.50

Knitting Chart



Resources Required:	
Tools:	Yarn feeding tools

Equipment:	Needles
Machinery:	Computerized sweater knitting machine
Materials:	Tech pack Yarn
PPE:	Apron Mask Safety goggles

PRACTICAL DEMONSTRATION 2- OBSERVATION CHECKLIST			
Candidate Name:			
Assessor Name:			
Qualification:	Certificate in Computerized Sweater	Machine Operation	
Task:	Perform knitting operation on back p	eart of sweater	
Assessment Centre:			
Date of Assessment:			
Instructions:	The tasks listed on the observation checklist of the practical demonstration will provide performance evidence of the candidate. Performance can be observed in an actual workplace or in a simulated working environment. If performance of particular tasks cannot be observed, you may ask the candidate to explain a procedure or enter into a discussion on the subject. The assessment activity (practical demonstration) should: If it industry requirements in which the assessment will be conducted Adhere, where possible, to reasonable adjustment practices ensure that suitable performance benchmarks are applied and explained to the candidate		
OBSERVATION RECORD			
Performance Criteria			f evidence has been d competently
renormance Cinena		Yes	No
Workplace documents a	re interpreted correctly.		
Accessed specific and relevant information form appropriate sources.			
OHS policies and procedures are applied in the workplace including personal protective equipment (PPE).			
Common safety issues are identified.			
Hazards and risks are identified.			
Hazards and risks assessment and controls are interpreted.			
Identified and followed safety signs and symbols.			
Collected and inspected materials required.			
Inspected and checked machine and machine parts.			
Inspected and checked control panel.			
Collected yarn as per job specification.			
Threaded yarn into mac	hine using feeding mechanism.		
Installed program as per selected style.			
Performed operation of computerised sweater machine.			

Made any adjustments during operation (if required).				
Checked the overall quality as per job specification				
Identified general faults in knitted par	ts.			
Recorded and reported faulty s appropriate authority.	titches and joints to			
Performed any routine maintenance	of machine.			
Cleaned, maintained and stored machinery.	tools, equipment and			
Cleaned workplace and disposed of v	waste material.			
Used formal and informal forms of coteam achievement.	mmunication to support			
Conducted workplace interactions in gather and convey information.	n courteous manner to			
Used appropriate medium to transfer	information and ideas.			
Recorded, translated and obeyed ins	tructions.			
Performed responsibilities as a team	member.			
Performed tasks in accordance with workplace procedures.				
Followed agreed reporting lines as per standard operating procedure.				
Supported team to ensure team achieves goals, awareness and requirements.				
Respected and valued diversity in team functioning.				
Understood and valued views and opinions of other team members.				
Feedback to candidate:				
Assessment decision for this assessment activity:				
☐ Compe	tent	et Competent		
Candidate Signature:	Candidate Signature:			
Assessor Signature:		Date:		

PRACTICAL DEMONSTRATION 1		
Candidate Name:		
Assessor Name:		
Qualification:	Certificate in Computerized Sweater Machine Operation	
Task:	Set-up computerized sweater machine for knitting (sleeve of sweater)	
Assessment Centre:		
Date of Assessment:		
Time of Assessment:		

Read and understand the directions carefully:

- this practical demonstration is based on the performance criteria from all or some of the units of competency in Computerized Sweater Machine Operation
- this assessment activity will be used to measure your underpinning skills
- you will have fifteen (15) minutes to familiarise yourself with the resources to be used
- you have one (1) hour to complete this demonstration

Procedure:

- observe and wear personal protective equipment (PPE) as required for the task to be performed
- read the specification information provided
- collect all materials needed to complete the task
- perform the task within the given time
- observe and follow all health and safety (OHS) requirements at all times

- 1. Identify, read and interpret job specifications, drawings and other workplace documents.
- 2. Identify and collect required tools, equipment and material for task.
- 3. Inspect worksite for hazards and implement appropriate controls (if necessary).
- 4. Identify and collect appropriate PPE.
- 5. Calculate quantity of materials required as per job specification.
- 6. Collect materials as per job specification.
- 7. Inspect and check styling of sweater as per job specification (including measurements).
- 8. Identify type and style of sweater, stitch and parts.
- 9. Identify and select yarn as per job specification (including composition and colour).
- 10. Identify and select machine needle.
- 11. Thread yarn using feeding mechanism.
- 12. Make any necessary adjustments.
- 13. Check control panel and functions.
- 14. Perform operational test of machine to ensure good working condition.
- 15. Complete set-up of machine.
- 16. Perform any routine maintenance of machine (if necessary).
- 17. Clean, maintain and store tools and equipment.
- 18. Clean workplace and dispose of waste materials.

Drawing, Plan, Diagram or Sketch:

Style:

- Men's sweater
- Jersey knitting
- 12-gauge sweater
- Black colour white and orange stripped



Resources Required:

Tools:	Yarn feeding tool box
Equipment:	Needles
Machinery:	Computerized sweater knitting machine
Materials:	Yarn
PPE:	Apron Mask Safety goggles

PRAC	PRACTICAL DEMONSTRATION 1 – OBSERVATION CHECKLIST				
Candidate Name:					
Assessor Name:					
Qualification:	Certificate in Computerized Sweater	Machine Operation			
Task:	Set-up computerized sweater machi	ne for knitting (sleeve	of sweater)		
Assessment Centre:					
Date of Assessment:					
Instructions:	The tasks listed on the observation checklist of the practical demonstration will provide performance evidence of the candidate. Performance can be observed in an actual workplace or in a simulated working environment. If performance of particular tasks cannot be observed, you may ask the candidate to explain a procedure or enter into a discussion on the subject. The assessment activity (practical demonstration) should: If it industry requirements in which the assessment will be conducted Adhere, where possible, to reasonable adjustment practices ensure that suitable performance benchmarks are applied and explained to the candidate				
OBSERVATION RECORD					
Performance Criteria			f evidence has been d competently		
T CHOIMANCE Officia		Yes	No		
Workplace documents are interpreted correctly.					
Accessed specific and relevant information form appropriate sources.					
OHS policies and procedures are applied in the workplace including personal protective equipment (PPE).					
Common safety issues a	are identified.				
Hazards and risks are ic	dentified.				
	ssment and controls are interpreted.				
	safety signs and symbols.				
Calculated quantity or specification.	f materials required as per job				
Collected materials.					
Inspected and checked styling of sweater as per job specification.					
Checked measurements	s of sweater.				
Identified types and style	es of sweater.				
Identified types of styles	of stitch.				

Assessor Signature:		Date:			
Candidate Signature:		Date:			
	Competent	et Competent			
Assessment decision for this assessment activity:					
32	i ecubach to calluluate.				
Feedback to candidate:				<u> </u>	
Understood and valued view members.	vs and opinions of other team				
Respected and valued divers	ity in team functioning.				
Supported team to ensure te and requirements.					
Followed agreed reporting liprocedure.					
Performed tasks in accordance					
Performed responsibilities as a team member.					
Recorded, translated and obeyed instructions.					
Used appropriate medium to					
Conducted workplace interaction gather and convey information	ctions in courteous manner to n.				
Used formal and informal forr team achievement.	ns of communication to support				
Followed quality control as procedures for each job.	nd quality assurance system				
Cleaned workplace and dispo	osed of waste material.				
	stored tools, equipment and				
Performed any routine mainte					
Performed operational test of					
Completed set-up of machine					
Checked control panel and fu					
Made any necessary adjustm					
Threaded yarn using feeding	mechanism.				
Identified types of needles.					
Checked machine and mach working condition.					
Identified types of yarn.					
Identified parts of sweater.					

PRACTICAL DEMONSTRATION 2			
Candidate Name:			
Assessor Name:			
Qualification:	Certificate in Computerized Sweater Machine Operation		
Task:	Perform knitting operation on sleeve of sweater		
Assessment Centre:			
Date of Assessment:			
Time of Assessment:			

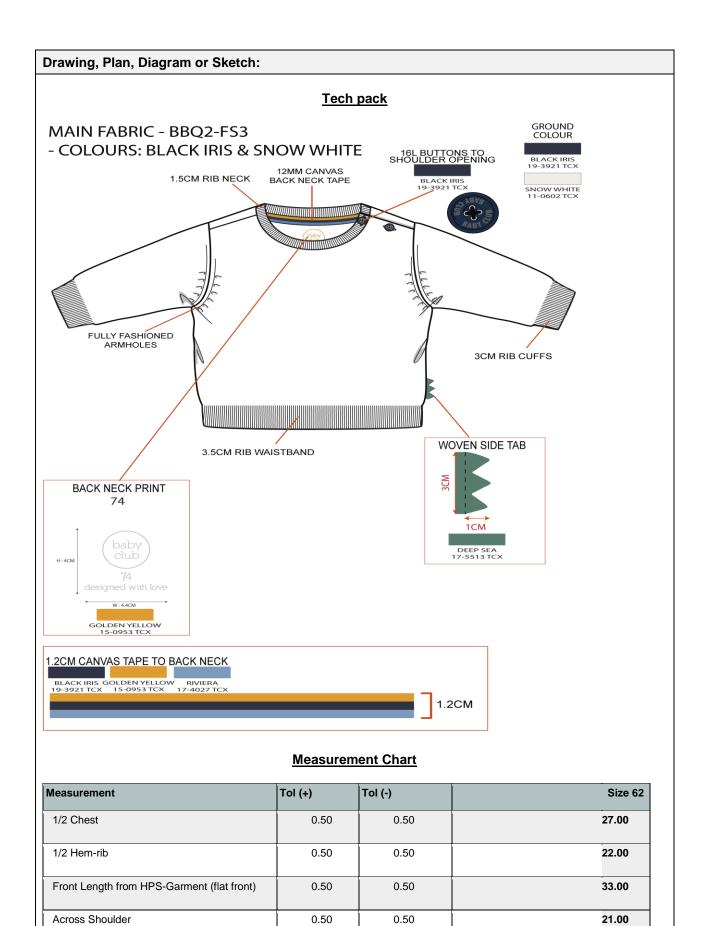
Read and understand the directions carefully:

- this practical demonstration is based on the performance criteria from all or some of the units of competency in Computerized Sweater Machine Operation.
- this assessment activity will be used to measure your underpinning skills
- you will have fifteen (15) minutes to familiarise yourself with the resources to be used
- you have three (3) hours to complete this demonstration

Procedure:

- observe and wear personal protective equipment (PPE) as required for the task to be performed
- read the specification information provided
- collect all materials needed to complete the task
- perform the task within the given time
- observe and follow all health and safety (OHS) requirements at all times

- 1. Identify, read and interpret job specifications, drawings and other workplace documents.
- 2. Identify and collect required tools, equipment and material for task.
- 3. Inspect worksite for hazards and implement appropriate controls (if necessary).
- 4. Identify and collect appropriate PPE.
- 5. Collect and inspect materials required as per job specification.
- 6. Inspect and check machine and machine parts.
- 7. Inspect and check control panel.
- 8. Collect required yarn as per job specification.
- 9. Thread yarn into machine using feeding mechanism.
- 10. Install program as per selected style.
- 11. Perform operation of computerised sweater machine.
- 12. Make any necessary adjustments during operation.
- 13. Inspect quality and check for conformance with job specification.
- 14. Record and report any general to appropriate authority.
- 15. Record and report any faulty stitches and joints to appropriate authority.
- 16. Perform routine maintenance of machines.
- 17. Clean, maintain and store tools and equipment.
- 18. Clean workplace and dispose of waste materials.



0.50

0.50

0.50

0.50

Sleeve Length from shoulder

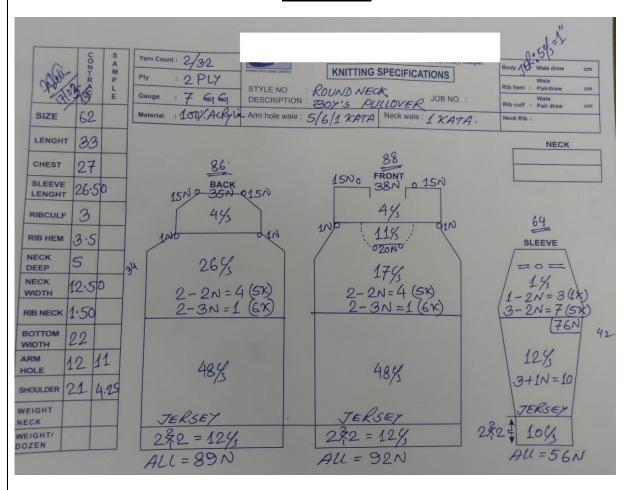
Armhole Straight

26.50

12.00

1/2 Bicep 1 cm down from Armpit	0.50	0.50	11.00
1/2 Sleeve Opening 1/2 Slv- rib	0.50	0.50	5.50
Neck Width Seam to Seam	0.50	0.50	12.50
Front Neck Drop Seam to Seam	0.30	0.30	5.00
Back Neck Depth	0.30	0.30	1.50
Neck Rib Height	0.00	0.00	1.50
1/2 Neck Opening Extended (Minimum Body)	0.00	0.00	25.00
Number of poppers/buttons on shoulder placket	0.00	0.00	2.00
Sleeve Cuff Height	0.30	0.30	3.00
Hem Rib Height	0.30	0.30	3.50

Knitting Chart



Resources Required:		
Tools:	Yarn feeding tools	

Equipment:	Needles
Machinery:	Computerized sweater knitting machine
Materials:	Tech pack Yarn
PPE:	Apron Mask Safety goggles

PRACTICAL DEMONSTRATION 2 - OBSERVATION CHECKLIST				
Candidate Name:				
Assessor Name:				
Qualification:	Certificate in Computerized Sweater	Machine Operation		
Task:	Perform knitting operation on sleeve	of sweater		
Assessment Centre:				
Date of Assessment:				
Instructions:	The tasks listed on the observation checklist of the practical demonstration will provide performance evidence of the candidate. Performance can be observed in an actual workplace or in a simulated working environment. If performance of particular tasks cannot be observed, you may ask the candidate to explain a procedure or enter into a discussion on the subject. The assessment activity (practical demonstration) should: If it industry requirements in which the assessment will be conducted Adhere, where possible, to reasonable adjustment practices ensure that suitable performance benchmarks are applied and explained to the candidate			
	OBSERVATION RECO	RD		
Performance Criteria			evidence has been competently	
T offermanes officina		Yes	No	
Workplace documents a	re interpreted correctly.			
Accessed specific and relevant information form appropriate sources.				
OHS policies and proce including personal protection	edures are applied in the workplace ctive equipment (PPE).			
Common safety issues a	are identified.			
Hazards and risks are id	lentified.			
Hazards and risks asses	ssment and controls are interpreted.			
Identified and followed s	afety signs and symbols.			
Collected and inspected	materials required.			
Inspected and checked	machine and machine parts.			
Inspected and checked	control panel.			
Collected yarn as per job	o specification.			
Threaded yarn into mac	hine using feeding mechanism.			
Installed program as per	selected style.			
Performed operation of o	computerised sweater machine.			

Made any adjustments during				
Checked the overall quality as				
Identified general faults in kni				
Recorded and reported fa appropriate authority.	aulty stitches and joints to			
Performed any routine mainte	enance of machine.			
Cleaned, maintained and machinery.	stored tools, equipment and			
Cleaned workplace and dispo	osed of waste material.			
Used formal and informal form team achievement.	ns of communication to support			
Conducted workplace interaction gather and convey information	ctions in courteous manner to n.			
Used appropriate medium to	transfer information and ideas.			
Recorded, translated and obe	eyed instructions.			
Performed responsibilities as	a team member.			
Performed tasks in accordance	ce with workplace procedures.			
Followed agreed reporting lin procedure.				
Supported team to ensure team requirements.				
Respected and valued diversi				
Understood and valued view members.				
Feedback to candidate:				
Assessment decision for this assessment activity:				
□ Competent □ Not Yet Competent				
Candidate Signature:		Date:		
Assessor Signature:		Date:		

ORAL QUESTIONS - INSTRUCTIONS				
Candidate Name:				
Assessor Name:				
Qualification:	Certificate in Computerized Sweater Machine Operation			
Unit of Competency				
Generic Competencies				
SEIP-RMG-CSM-01-G	Use basic mathematical concepts			
SEIP-RMG-CSM-02-G	Carry out workplace interaction			
SEIP-RMG-CSM-03-G	Operate in a team environment			
SEIP-RMG-CSM-04-G	Acquire basic IT skills			
Sector-specific Competenci	es			
SEIP-RMG-CSM-01-S	Understand the RMG business			
SEIP-RMG-CSM-02-S	Apply occupational health and safety (OHS) practice in the workplace			
SEIP-RMG-CSM-03-S	Perform measurements and calculations			
SEIP-RMG-CSM-04-S	Read and interpret sketches and drawings			
Occupation-specific Compe	tencies			
SEIP-RMG-CSM-01-O	Understand fundamentals of sweater manufacture			
SEIP-RMG-CSM-02-O	Identify yarn and machine parts			
SEIP-RMG-CSM-03-O	Identify and interpret functions of control system			
SEIP-RMG-CSM-04-O	Operate computer sweater machine			
SEIP-RMG-CSM-05-O	Perform quality checking and basic machine maintenance			
Assessment Centre:				
Date of Assessment:				
Time of Assessment:				

Read and understand the directions carefully:

- these oral questions are based on the performance criteria from all the units of competency in Computerized Sweater Machine Operation
- oral questions are designed to enable additional assessment of your underpinning knowledge
- you should present your responses as directed by the assessor
- answer all the questions asked by the assessor as best as possible

	ORAL QUESTIONS				
Question			to sh	Place a √in the appropriate botto show if evidence has been demonstrated competently	
				Yes	No
1.	Name the different part	ts of <mark>a</mark> sweater.			
2.	Give some examples computerized sweater	of the duties and responsibilities of the duties and responsibilities of machine operator.	of a		
3.	Name three types stitc	hes for sweater.			
4.	What are the types of y	arn used to make sweaters?			
5.	Name main parts of co	mputerized sweater machine.			
6.	What are the parts enga	aged with the yarn feeding mechanis	sm?		
7.	What faults can be fou	nd after knitting a part of a sweater?	,		
8.	What elements can be	found in the technical package?			
9.	What types of needle a	re used in sweater knitting machine	?		
10.	What is the manufacturing process of sweater?				
11. What is the core responsibility of a sweater machine operator?			or?		
12.	12. If a needle breaks while working, what should you do first?				
13. How can you transfer a design chart from one computer to another?			r to		
14.	4. What is one prime export market for RMG?				
15.	5. If you hear a fire alarm in the factory, what should you do?				
16.	16. How can you classify the major types of sweater yarn?				
Feedback to candidate:					
Asse	Assessment decision for this assessment activity:				
☐ Competent ☐ Not Yet Competent					
Cano	didate's Signature:		Date:		
Assessor' Signature: Date:					

General Guidelines For Effective Questioning

- Keep questions short and focused on one key concept
- Ensure that questions are structured
- Test the questions to check that they are not ambiguous
- Use `open-ended questions such as `what if...?' and `why...?' questions, rather than closed questions
- Keep questions clear and straight forward and ask one at a time
- Use words that the candidate is able to understand
- Look at the candidate when asking questions
- Check to ensure that the candidate fully understands the questions
- Ask the candidate to clarify or re-phrase their answer if the assessor does not understand the initial response
- Confirm the candidate's response by repeating the answer back in his/her own words
- Encourage a conversational approach with the candidate when appropriate, to put him or her at ease
- Use questions or statements as prompts for keeping focused on the purpose of the questions and the kind of evidence being collected
- Use language at a suitable level for the candidate
- Listen carefully to the answers for opportunities to find unexpected evidence
- Follow up responses with further questions, if useful, to draw out more evidence or to make links between knowledge areas
- Compile a list of acceptable responses to ensure reliability of assessments

Oral Questions (Optional) - Answers

Answers are highlighted in **bold** and *italics*.

	ORAL QUESTIONS				
Ques	stion	Answer			
1.	Name the different parts of a sweater.	a. Front part b. Back part c. Sleeve d. Neck e. Bottom/cuff f. Placket g. Hood h. Placket			
2.	Give some examples of the duties and responsibilities of a computerized sweater machine operator.	 Ordering Logistics Testing Maintenance Operating Trimming Quality assurance Examining Recording Distribution Cleaning 			
3.	Name three types stitches for sweater.	 Jersey Double jersey Milano Half cardigan Full cardigan Intarsia Rib Cable 			
4.	What are the types of yarn used to make sweaters?	 Cotton Acrylic Blended Mélange Wool Rayon/viscose Cashmere Nylon 			
5.	Name main parts of computerized sweater machine.	 Tensioner Yarns take up Yarn feeder Needle Needle bed Needle spring Latch brush 			
6.	What are the parts engaged with the yarn feeding mechanism?	 Feeder Hook Spring 			
7.	What faults can be found after knitting a part of a sweater?	 Needle drop Ply missing Hole Thick yarn Thin yarn 			

		 Barrie Laddering Side damage Yarn contamination Tension mistake
8.	What elements can be found in the technical package?	 Sketch Yarn details Measurements Styling details Finishing packing details
9.	What types of needle are used in sweater knitting machine?	 Latch//knitting Bearded/selection Compound Intermediate selection (IMS)
10.	What is the manufacturing process of sweater?	 Winding Knitting Linking Trimming Mending Washing Stitching Ironing Folding Packing
11.	What is the core responsibility of a sweater machine operator?	To achieve the production target
12.	If a needle breaks while working, what should you do first?	Inform to the supervisor
13.	How can you transfer a design chart from one computer to another?	By pen drive or through the e-mail
14.	What is one prime export market for RMG?	USA
15.	If you hear a fire alarm in the factory, what should you do?	Come out from the factory building by following the evacuation safely.
16.	How can you classify the major types of sweater yarn?	Natural and man-made

EVIDENCE SUMMARY SHEET						
Candidate Name:						
Assessor Name:						
Qualification:	Certi	ficate in Computerized Sweater I	Machir	ne Opera	ation	
Assessment Centre:						
Date(s) of Assessment:						
The performance of the can to assess performance are		in the following unit or units of coows:	mpete	ency and	the met	thods engaged
Unit of Competency	Asse	essment Method		Comp	petent	Not Yet Competent
All units of competency comprising of the	Writt	en Test				
comprising of the qualification	Prac	tical Demonstration 1 (Set)		Г		
	Prac	tical Demonstration 2 (Set)		Г		
	Oral	Questioning (optional)		Г		
Note: Issuance of a certification competent for ALL units of		only be given to a candidate who	o has s	success	fully bee	n assessed as
		Recommendation				
Issuance of Statement Achievement (indicate ti SOA, if full Certificate is no.	title of documents Specify:					
Did the candidate overall performance meet the required evidence/standard? ☐ Yes ☐ No					′es □ No	
Overall Evaluation:	ation: Competent Not Yet Competent					
General Comments:						
Candidate Signature:			Date:			
Assessor Signature:			Date:			
Institution Manager Signature:			Date:			

CANDIDATES COPY

(Please presents this form when you claim your Certificate)

ASSESSMENT RESULTS SUMMARY					
Qualification:	Certificate in Computerized Sweater Machine Operation				
Name of Candidate:		Date:			
Name at Assessment Centre:		Date:			
Assessment Results:	□ Competent				
	□ Not Yet Competent				
Recommendation:	☐ Issuance of SOA (indicate title of SOA, if full certificate is not met)				
	☐ Submission of additional documents – specify:				
	☐ Reassessment - specify:				
Assessed by: (name and signature)		Date:			
Attested by: (name and signature):		Date			

Assessment Validation Map

This identifies how the assessment tools in this resource may assess:

- elements and performance criteria
- critical aspects of assessment
- skills and knowledge
- employability skills

Unit of Competency: SEIP-RMG-CSM-01-G – Use basic mathematical concepts					
Flamout		Assessment Method			
Element		Written	Practical	Oral	
Identify calculation requirements in the workplace.		18	A1-2 B1-2 C1-2		
Select appropriate mathematical methods/concepts for the calculation.			A1-2 B1-2 C1-2		
3. Use tools and instruments to perform calculat	ions.		A1-2 B1-2 C1-2		
Unit of Competency: SEIP-RMG-CSM-02-G	- Carry out workplac	e interactio	n		
Element		Assessment Method			
		Written	Practical	Oral	
Interpret workplace communication and etique	ette.	19	A1-2 B1-2 C1-2		
Read and understand workplace documents.			A1-2 B1-2 C1-2	8	
3. Participate in workplace meetings and discussions.		6			
Practice professional ethics at work.		7			
Unit of Competency: SEIP-RMG-CSM-03-G	- Operate in a team	environme	nt		
Element		Assessment Method			
		Written	Practical	Oral	
Identify team goals and work processes.			A1-2 B1-2 C1-2		
Identify own role and responsibilities within team.		1		2 , 11	

3. Communicate and co-operate with team members.			A1-2 B1-2 C1-2			
4. Practice problem solving within the team.			A1-2 B1-2 C1-2	12		
Unit of Competency: SEIP-RMG-CSM-04-G – Apply basic IT skills						
Element		Asse	Assessment Method			
		Written	Practical	Oral		
Identify and use mo	st commonly used IT tools.	20				
2. Understand use of computer.		20	A1-2 B1-2 C1-2			
3. Work with word processing application.			A1-2 B1-2 C1-2			
4. Access email and se	earch the internet			13		
Unit of Competency:	SEIP-RMG-CSM-01-S – Understand the	e RMG business	S			
			Assessment Method			
F1		Asse	essment Me	thod		
Element		Asse Written	essment Me	ethod Oral		
	ess communication practices.					
			Practical A1-2 B1-2			
 Identify basic busines Examine the history 			Practical A1-2 B1-2	Oral		
 Identify basic busines Examine the history 	of RMG Sector. tments of RMG Sector.	Written	Practical A1-2 B1-2	Oral		
 Identify basic busines Examine the history Identify major depart 	of RMG Sector. tments of RMG Sector.	Written 22	A1-2 B1-2 C1-2	9 14		
 Identify basic busines Examine the history Identify major depart Identify prime export Unit of Competency: 	of RMG Sector. tments of RMG Sector. t markets. SEIP-RMG-CSM-02-S – Apply occupati	Written 22 ional health and	A1-2 B1-2 C1-2	9 14 S)		
 Identify basic busines Examine the history Identify major depart Identify prime export 	of RMG Sector. tments of RMG Sector. t markets. SEIP-RMG-CSM-02-S – Apply occupati	Written 22 ional health and	A1-2 B1-2 C1-2	9 14 S)		
 Identify basic busines Examine the history Identify major depart Identify prime export Unit of Competency: 	of RMG Sector. tments of RMG Sector. t markets. SEIP-RMG-CSM-02-S – Apply occupation practice in the workplace	Written 22 ional health and Asse	A1-2 B1-2 C1-2 safety (OHS	Oral 9 14 S)		

			C1-2			
3. Report hazards and risks.			A1-2 B1-2 C1-2			
4. Respond to emergencies.				15		
Unit of Competency: SEIP-RMG-CSM-03-S – Carry out measurements and calculations						
Element		Assessment Method				
Element		Written	Practical	Oral		
1. Plan and prepare.			A1-2 B1-2 C1-2			
Obtain measurements.			A1-2 B1-2 C1-2			
3. Perform calculations.			A1-2 B1-2 C1-2			
Unit of Competency:	SEIP-RMG-CSM-04-S – Read and interpre	t sketches a	and drawings			
Element		Asse	Assessment Method			
Element		Written	Practical	Oral		
Interpret information	n and specifications.	17	A1-2 B1-2 C1-2			
2. Read and interpret s	15	A1-2 B1-2 C1-2				
Unit of Competency: SEIP-RMG-CSM-01-O – Understand fundamentals of sweater manufacture						
Element		Assessment Evidence Method				
		Written	Practical	Oral		
Identify history, types and styles of sweater.		2, 3, 21	A1-2 B1-2 C1-2	1, 4, 16		
2. Identify role and responsibilities.		1		2, 11		
Identify manufacturing process of sweater.		8, 17		3 , 10		
Unit of Competency: SEIP-RMG-CSM-02-O – Identify yarn and machine parts						
Unit of Competency:	SEIP-RMG-CSM-02-O – Identify yarn and	machine par	ts			

		Written	Practical	Oral		
Identify types of yarn.		11	A2, B2, C2	4		
2. Identify main parts of machine.			A1-2 B1-2 C1-2	5		
3. Interpret technical spec	3. Interpret technical specifications.					
Unit of Competency: S	EIP-RMG-CSM-03-O – Identify and interpo	ret functions	s of control s	ystem		
Element		Asse	essment Me	thod		
		Written	Practical	Oral		
Identify and describe fu	nctions of control system.	10	A1-2 B1-2 C1-2			
2. Interpret technical specifications.		12	A1-2 B1-2 C1-2	8		
Interpret production efficiency and reporting.			A2, B2, C2			
Unit of Competency: S	EIP-RMG-CSM-04-O – Operate computer	ised sweate	er machine			
Element		Assessment Method				
Element		Written	Practical	Oral		
Set-up machine for knitting.		9, 13, 16	A1, B1, C1	6		
2. Carry out machine operation.			A2, B2, C2			
Unit of Competency: SEIP-RMG-CSM-05-O – Perform quality checking and machine maintenance						
Element		Assessment Method				
		Written	Practical	Oral		
Check quality issues or	n knitted parts.	14	A2, B2, C2	7		
2. Maintain machine and v	workplace.		A1-2 B1-2 C1-2	12		